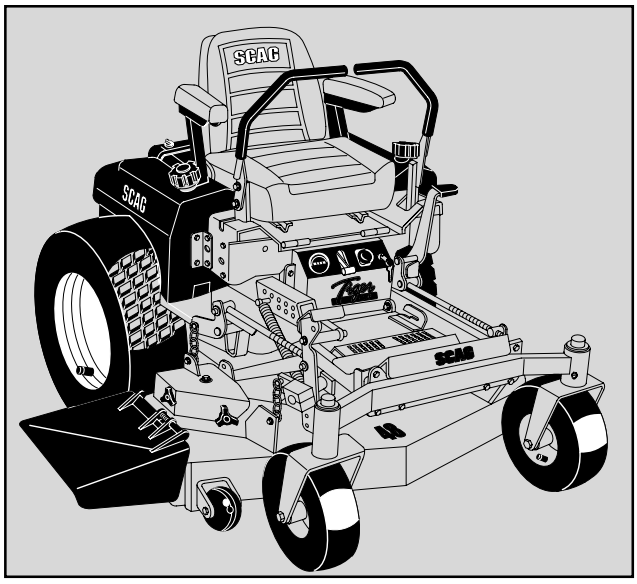
SCAG®
POWER EQUIPMENT

OPERATOR'S MANUAL

MODEL STC



THIS MANUAL CONTAINS THE OPERATING INSTRUCTIONS AND SAFETY INFORMATION FOR YOUR SCAG MOWER. READING THIS MANUAL CAN PROVIDE YOU WITH ASSISTANCE IN MAINTENANCE AND ADJUSTMENT PROCEDURES TO KEEP YOUR MOWER PERFORMING TO MAXIMUM EFFICIENCY. THE SPECIFIC MODELS THAT THIS BOOK COVERS ARE CONTAINED ON THE INSIDE COVER. BEFORE OPERATING YOUR MACHINE, PLEASE READ ALL THE INFORMATION ENCLOSED.

PART NUMBER 03079

WARNING:

FAILURE TO FOLLOW SAFE OPERATING PRACTICES MAY RESULT IN SERIOUS INJURY.

* Keep all shields in place, especially the grass discharge chute.
* Before performing any maintenance or service, stop the machine and remove the spark plug wire and ignition key.
* If a mechanism becomes clogged, stop the engine before cleaning.
* Keep hands, feet and clothing away from power-driven parts.
* Read this manual completely as well as other manuals that came with your mower.
* Keep others off the tractor (only one person at a time)

REMEMBER - YOUR MOWER IS ONLY AS SAFE AS THE OPERATOR!

Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance, and storage of the equipment.

This manual covers the operating instructions and illustrated parts list for:

STC40-17KA	**with a serial number of 5810000 to 5819999**
STC48-19KA	**with a serial number of 5870000 to 5879999**
STC48A-19KA	**with a serial number of 5880000 to 5889999**
STC48-20CV	**with a serial number of 5980000 to 5989999**
STC48A-20CV	**with a serial number of 6020000 to 6029999**
STC48-21KA	**with a serial number of 5820000 to 5829999**
STC48A-21KA	**with a serial number of 5890000 to 5899999**
STC52A-21KA	**with a serial number of 5900000 to 5909999**
STC52A-23KA	**with a serial number of 5910000 to 5919999**

Always use the entire serial number listed on the serial number tag when referring to this product.

SCAG POWER EQUIPMENT

TABLE OF CONTENTS

SUBJECT **PAGE**

Section 1 - General Information
- 1.1 Introduction 1
- 1.2 Directional Reference 1
- 1.3 Servicing the Engine and Drive Train Components 1

Section 2 - Safety Information
- 2.1 Introduction 2
- 2.2 Signal Words 2
- 2.3 Before Operation Considerations 2
- 2.4 Operation Considerations 3
- 2.5 Maintenance Considerations 4
- 2.6 Safety and Instructional Decals 5

Section 3 - Specifications 6-7

Section 4 - Operating Instructions
- 4.1 Controls and Instrument Identification 8
- 4.2 Safety Interlock System 9
- 4.3 Initial Run-In Procedures 9
- 4.4 Starting the Engine 10
- 4.5 Ground Travel and Steering 10
- 4.6 Engaging the Deck Drive 11
- 4.7 Hillside Operation 12
- 4-8 Parking the Mower 12
- 4.9 After Operation 12
- 4.10 Removing Clogged Material 13
- 4.11 Moving Mower with Engine Stopped 13
- 4.12 Recommendations for Mowing 13
- 4.13 Adjusting Cutting Height 14

Section 5 - Troubleshooting Cutting Conditions 15-17

TABLE OF CONTENTS (CONT'D)

SUBJECT **PAGE**

Section 6 - Adjustments

6.1 Parking Brake Adjustment 18
6.2 Travel Adjustments 18
6.3 Throttle Control and Choke Adjustments 20
6.4 Belt Adjustment 20
6.5 Belt Alignment 20
6.6 Cutter Deck Adjustments 21

Section 7 - Maintenance

7.1 Maintenance Chart 23
7.2 Lubrication Fitting Points 24
7.3 Hydraulic System 26
7.4 Engine Oil 27
7.5 Engine Fuel System 27
7.6 Engine Air Cleaner 28
7.7 Battery 29
7.8 Drive Belts 30
7.9 Cutter Blades 30
7.10 Tires 31
7.11 Body, Deck, and Upholstery 32

Section 8 - Replacement Parts

40" Cutter Deck 34-35
48:, 48A, 52A Cutter Deck 36-37
Cutter Deck Controls 38-39
Sheet Metal Components 40-41
Drive System Components 42-43
Engine and Attaching Parts 44-45
Steering Components 46-47
Brake Components 48-49
Fuel and Hydraulic System 50-51
Electrical System 52-53
Hydraulic Pump Assembly 54-55
Replacement Decals 56-57
Electrical Schematic (Kawasaki & Kohler) 58

GENERAL INFORMATION

1.1 INTRODUCTION

Your mower was built to the highest standards in the industry. However, the prolonged life and maximum efficiency of your mower depends on you following the operating, maintenance and adjustment instructions in this manual.

If additional information or service is needed, contact your Scag Power Equipment Dealer.

We encourage you to contact your dealer for repairs. All Scag dealers are informed of the latest methods to service this equipment and provide prompt and efficient service in the field or at their service shop. They carry a full line of Scag service parts.

USE OF OTHER THAN ORIGINAL SCAG REPLACEMENT PARTS WILL VOID THE WARRANTY.

When ordering parts, always give the model and serial number of your tractor. The serial number plate is located where shown in Figure 1-1.

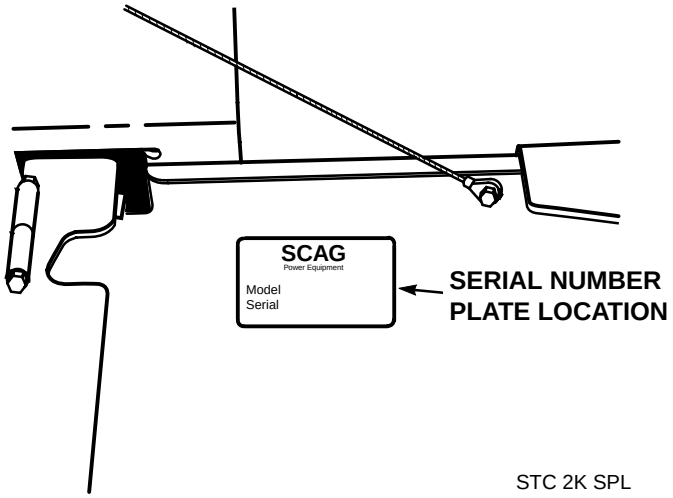


Figure 1-1 Tractor Serial Number Plate Location

For pictorial clarity, some illustrations and figures in this manual may show shields, guards or plates open or removed. Under no circumstances should your mower be operated without these devices in place.

All information is based upon product information available at the time of approval for printing. Scag Power Equipment reserves the right to make changes at any time without notice and without incurring any obligation.

1.2 DIRECTION REFERENCE

The "Right" and "Left", "Front" and "Rear" of the machine are referenced from the operator's right and left when seated in the normal operating position and facing the forward travel direction.

1.3 SERVICING THE ENGINE AND DRIVE TRAIN COMPONENTS

The detail servicing and repair of the engine, hydraulic pumps and gearboxes are not covered in this manual; only routine maintenance and general service instructions are provided. For service of these components during the limited warranty period, it is important to contact your Scag dealer or find a local authorized servicing agent of the component manufacturer. Any unauthorized work done on these components during the warranty period may void your warranty.

SAFETY INFORMATION

2.1 INTRODUCTION

Your mower is only as safe as the operator. Carelessness or operator error may result in serious bodily injury or death. Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance and storage of the equipment. Make sure every operator is properly trained and thoroughly familiar with all of the controls before operating the mower.

READ THIS OPERATOR'S MANUAL BEFORE ATTEMPTING TO START YOUR MOWER.

A replacement manual is available from your authorized Scag Service Dealer or by contacting Scag Power Equipment, Service Department at P.O. Box 152, Mayville, WI 53050. Please indicate the complete model and serial number of your Scag product when requesting replacement manuals.

2.2 SIGNAL WORDS

This symbol means **"Attention! Become Alert! Your Safety is Involved!"** The symbol is used with the following signal words to attract your attention to safety messages found on the mower decals and throughout this manual. The message that follows the symbol contains important information about safety. To avoid injury and possible death, carefully read the message! Be sure to fully understand the causes of possible injury or death.

Signal Word:

It is a distinctive word found on the mower safety decals and throughout this manual that alerts the viewer to the existence and relative degree of the hazard.

⚠ DANGER:

The signal word "DANGER" denotes that an extremely hazardous situation exists on or near the machine that could result in high probability of death or irreparable injury if proper precautions are not taken.

⚠ WARNING:

The signal word "WARNING" denotes that a hazard exists on or near the machine that can result in injury or death if proper precautions are not taken.

⚠ CAUTION:

The signal word "CAUTION" is a reminder of safety practices on or near the machine that could result in personal injury if proper precautions are not taken.

Your safety and the safety of others depends significantly upon your knowledge and understanding of all correct operating practices and procedures of this machine.

2.3 BEFORE OPERATION CONSIDERATIONS

1. **NEVER** allow children to operate this riding mower. Do not allow adults to operate this machine without proper instructions.

2. **DO NOT** mow when children and/or others are present.

3. Clear the area to be mowed of objects that could be picked up and thrown by the cutter blades.

4. **DO NOT** carry passengers.

2.3 BEFORE OPERATION CONSIDERATIONS (CONT'D)

5. **DO NOT** wear loose fitting clothing that could get tangled in moving parts. Do not operate the machine wearing shorts; always wear adequate protective clothing including long pants. Wearing safety glasses, safety shoes and a helmet is advisable and is required by some local ordinances and insurance regulations.

6. Operator hearing protection is recommended, particularly for continuous operation of the mower. Wear suitable hearing protection. Prolonged exposure to loud noise can cause hearing impairment or loss.

7. Keep the machine and attachments in good operating condition. Keep all shields and safety devices in place. If a shield, safety device or decal is defective or damaged, repair or replace it before operating the machine.

⚠ WARNING:

This machine is equipped with an interlock system intended to protect the operator and others from injury. This is accomplished by preventing the engine from starting unless the deck drive is disengaged, the parking brake is on, the steering control levers are in the neutral position and the operator is in the seat. The system shuts off the engine if the operator leaves the seat with the deck drive engaged and/or the steering control levers not in the neutral position and the parking brake not engaged. Never operate equipment with the interlock system disconnected or malfunctioning.

8. Be sure the interlock switches are functioning correctly.

9. Fuel is flammable; handle it with care. Fill the fuel tank outdoors. Never fill it indoors. Use a funnel or spout to prevent spillage. Clean up any spillage before starting the engine.

10. **DO NOT** add fuel to a running or hot engine. Allow the engine to cool for several minutes before adding fuel.

11. Keep flammable objects (cigarettes, matches, etc.), open flames and sparks away from the fuel tank and fuel container.

12. Equipment must comply with the latest requirements per SAE J137 and/or ANSI/ASAE S279 when driven on public roads.

-NOTE-

If the mower is driven on public roads, it must comply with state and local ordinances as well as SAE J137 and/or ANSI / ASAE S279 requirements. Contact your local authorities for regulations and equipment requirements.

13. **DO NOT** operate without the side discharge chute installed and in the down position.

14. Check the blade mounting bolts at frequent intervals for proper tightness.

15. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before starting the machine.

2.4 OPERATION CONSIDERATIONS

1. Know the function of all controls and how to stop quickly.

2. Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tipping or loss of control. Be especially cautious when changing directions on slopes.

⚠ WARNING:

DO NOT operate on steep slopes. To check a slope, attempt to back up it (with the cutter deck down). If the machine can back up the slope without the wheels slipping, reduce speed and use extreme caution. ALWAYS FOLLOW OSHA APPROVED OPERATION.

2.4 OPERATION CONSIDERATIONS (CONT'D)

3. To prevent tipping or loss of control, start and stop smoothly, avoid unnecessary turns and travel at reduced speed.

4. When using any attachment, never direct the discharge of material toward bystanders or allow anyone near the machine while in operation.

5. Before attempting to start the engine, with the operator in the seat, disengage power to the cutter deck, place the steering control levers in the neutral position and engage the parking brake.

6. If the mower discharge ever plugs, shut off the engine, remove the ignition key, and wait for all movement to stop before removing the obstruction. **Do not use your hand to dislodge the clogged discharge chute.** Use a stick or other device to remove clogged material.

7. Be alert for holes, rocks, roots and other hidden hazards in the terrain. Keep away from any dropoff. Beware of overhead obstructions (low limbs, etc.), underground obstacles (sprinklers, pipes, tree roots, etc.). Cautiously enter a new area. Be alert for hidden hazards.

8. Disengage power to cutter deck before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower.

9. **DO NOT** turn sharply. Use care when backing up.

10. Disengage power to cutter deck before crossing roads, walks or gravel drives.

11. Mow only in daylight or good artificial light.

12. Take all possible precautions when leaving the machine unattended, such as disengaging the mower, lowering the attachments, setting the parking brake, stopping the engine, and removing the key.

13. Disengage power to the attachments when transporting or when not in use.

14. The machine and attachments should be stopped and inspected for damage after striking a foreign object, and damage should be repaired before restarting and operating the machine.

15. **DO NOT** touch the engine or the muffler while the engine is running or immediately after stopping. These areas may be hot enough to cause a burn.

16. **DO NOT** run the engine inside a building or a confined area without proper ventilation. Exhaust fumes are hazardous and could cause death.

2.5 MAINTENANCE CONSIDERATIONS

1. Never make adjustments to the machine with the engine running unless specifically instructed to do so. If the engine is running, keep hands, feet, and clothing away from moving parts.

2. Remove the key from the ignition switch to prevent accidental starting of the engine when servicing or adjusting the machine.

3. Keep all nuts, bolts and screws tight, to ensure the machine is in safe working condition. Check blade mounting bolts frequently to be sure they are tight.

4. Do not change the engine governor settings or overspeed the engine. See the engine operator's manual for information on engine settings.

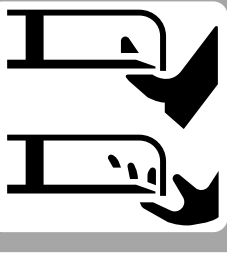
5. To reduce fire hazard, keep the engine free of grass, leaves, excessive grease, oil and dirt.

6. **Hydraulic fluid is under high pressure.** Keep body and hands away from pinholes or nozzles that eject hydraulic fluid under high pressure. If you need service on your hydraulic system, please see your authorized Scag dealer.

7. Hydraulic fluid under high pressure may have sufficient force to penetrate skin and cause serious injury. If hydraulic fluid is injected into the skin, it must be surgically removed within a few hours by a doctor or gangrene may result.

2.6 SAFETY AND INSTRUCTIONAL DECALS

DANGER



SPINNING BLADE

KEEP CLEAR

CONTACT CAN INJURE

48071

WARNING

INSTALL BELT COVER BEFORE OPERATING MACHINE

READ OPERATOR'S MANUAL

481039

WARNING

ROTATING BLADES AND BELTS

- KEEP HANDS, FEET & CLOTHING CLEAR
- KEEP ALL GUARDS IN PLACE
- SHUT OFF ENGINE & DISENGAGE BLADE CLUTCH BEFORE SERVICING
- CLEAR AREA OF DEBRIS BEFORE MOWING
- USE CAUTION IN DIRECTING DISCHARGE
- KEEP BYSTANDERS, CHILDREN & PETS AWAY
- READ INSTRUCTION MANUAL BEFORE OPERATING

DO NOT OPERATE WITHOUT DISCHARGE CHUTE, MULCHING KIT, OR ENTIRE GRASS CATCHER INSTALLED 481040

481568

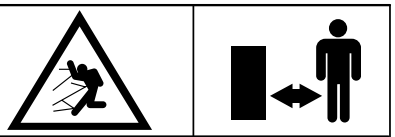
CAUTION

AVOID INJURY FROM BURNS. SHUT OFF ENGINE BEFORE REMOVING FUEL TANK CAP. 481272

START / DRIVE PROCEDURE

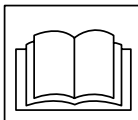
- ENGAGE PARKING BRAKE
- DISENGAGE MOWER DECK DRIVE
- MOVE CONTROL HANDLES TO NEUTRAL LOCK POSITION
- START ENGINE
- RELEASE PARKING BRAKE
- SELECT FORWARD OR REVERSE SPEED WITH HYDRO CONTROL HANDLES

CAUTION



KEEP BYSTANDERS AWAY

CAUTION



BEFORE OPERATING READ OPERATINGS MANUAL AND SAFETY INSTRUCTIONS

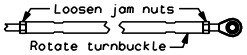
481567

IMPORTANT ADJUSTMENT PROCEDURES

READ OPERATOR'S MANUAL FOR MORE DETAILS

Check tire pressure-
(Drive tires - 12 psi,
Caster tires - 25 psi)

NEUTRAL ADJUSTMENT



With an operator in the seat, engine running, control levers in neutral and the parking brake disengaged - Check neutral adjustment (If wheels rotate, adjustment is required). Set parking brake, turn engine off, raise seat and loosen jam nuts. If wheel rotates forward, adjust turnbuckle CW. If wheel rotates rearward, adjust turnbuckle CCW. Adjust until drive wheel stops turning. Tighten jam nuts. Repeat for opposite side. Repeat procedure until proper Neutral Adjustment is obtained.

TRACKING ADJUSTMENT

If the machine pulls to the right, adjust LH control linkage CW to slow left wheel. If the machine pulls to the left, adjust RH control linkage CW to slow right wheel. Readjust neutral if necessary.

FREE WHEEL OPERATION

To move machine without running the engine, rotate both dump valve levers located at the LH side of the pumps CCW 1/2 turn to "freewheel" positions. Return levers to original position to operate the mower.

HYDRAULIC TANK FLUID LEVEL

Check hydraulic fluid level daily while fluid is cool. Fluid Level should be 3-1/4" below top of filler neck. Fill with SAE 20W50 motor oil only.

► IMPORTANT!:
Do not overfill. Room for hot fluid expansion must be allowed or resulting expansion may cause leaks in the system.

482118

SPECIFICATIONS

3.1 ENGINE

General Type ..... Heavy Duty Industrial/Commercial Gasoline
Brand ..... Kawasaki, Kohler
Horsepower ..... 17 HP (Spec.#FH500V) (Scag Model STC40-17KA)
19 HP (Spec.#FH601V) (Scag Model STC48-19KA, STC48A-19KA)
20 HP (Spec.#CV20S) (Scag Model STC48-20CV, STC48A-20CV)
21 HP (Spec.#FH641V) (Scag Model STC48-21KA, STC48A-21KA, STC52A-21KA)
23 HP (Spec.#FH680V) (Scag Model STC52A-23KA)
Type ..... 4 Cycle Gasoline, Twin Cylinder, Horizontal Shaft
Cylinders ..... 2 with Cast Iron Sleeves
Governor ..... Mechanical Type with Variable Speed Control Set At 3600 RPM
Idle Speed ..... 1550 RPM - Kawasaki
1900 RPM - Kohler
Kawasaki Fuel Pump Group ..... Mechanical Fuel Pump with In-Line Fuel Filter, Fixed Jet Downdraft Carburetor.
Fuel ..... Non-Leaded Gasoline with a Minimum Octane Rating of 87
Oil Pump Group ..... Positive Displacement Gerotor™ Oil Pump
Starter ..... Electric Starting with Solenoid Shift Starter
Belts: ..... Kevlar cord. Self-adjusting, Self-tightening
Pump Drive Belt ..... Scag Part Number - 482009

3.2 ELECTRICAL

Battery ..... 12 Volt
Charging System ..... Alternator
Charging Output ..... 12 Volt, 13 Amp - Kawasaki
12 Volt, 15 Amp - Kohler
System Polarity ..... Negative Ground
Starter ..... 12 Volt Electric Ring Gear Type, Key and Solenoid Operated
Interlock Switches ..... Seat, Neutral Control, Mower Engagement (BBC), Parking Brake
Instrument Panel ..... Hourmeter, Key Switch, Throttle Lever, Manual Choke, PTO Switch, Fuses and Safety Start module
Fuses ..... Two (2) 20 Amp

3.3 TRACTOR

Drive System ..... Hydraulic Drive with Two Variable Displacement Pumps and Two Cast-iron High Torque Motors
Hydrostatic Pumps ..... Two Hydro-Gear™ BDP 10L Pumps with Dump Valves for movement without running the engine
Drive Wheel Motors ..... Two Ross Cast-iron High Torque Motors
Steering/Travel Control ..... Twin Lever Fingertip Steering Control with Individual Control to Each Wheel with Gas Spring Dampers
Parking Brake ..... Lever Actuated Linkage to Brakes on Both Drive Wheel Axles
Wheels:
(2) Front Caster ..... 13 X 5-6 Four-Ply w/tapered roller bearing pivots
(2) Drive - (40" Deck) ..... 23 X 8.5 X 12 Four-Ply Pneumatic Tubeless, Radius Edge
(2) Drive - (48"-52" Deck) ..... 24 X 12 X 12 Four-Ply Pneumatic Tubeless, Radius Edge
Fuel Tanks ..... 2 @ 4.5-Gallon Seamless Polyethylene Tank with large opening and Fuel Gauge Fill Cap
Tire Pressure:
Front Caster ..... 25 PSI
Drive ..... 8 PSI
Seat ..... Padded, Thick Cushion with Extra Spring Support

3.3 TRACTOR (CONT'D)

Travel Speed:
- Forward ..... 0-10 MPH
- Reverse ..... 0-5 MPH

-NOTE-

The machine will travel at 10 mph for transport purposes. For best cutting performance the forward travel speed should be adjusted depending upon the cutting conditions.

3.4 CUTTER DECK

Type: ..... Floating, Adjustable, Anti-scalping, Hybrid Design Combines Out-front and Belly-mount Designs
Construction: ..... Tri-plate deck construction, top of deck consists of three steel plates totaling nearly 1/2" of steel.,7-gauge (3/16") deck skirt.
True Cutting Width: ..... 39" (101.0 cm), 48" (122.0 cm), 52" (132.0 cm)
Cutting Height Adjustment: ..... Foot Operated Lever Adjustment from Operator's Seat, 1.00" to 5.5" in 1/2"increments
Cutter Blades: ..... .197 Thick, Milled Edge, Wear Resistant Marbain™
Blade Engagement: ..... Electric Blade Engagement Clutch with Control Panel Switch Connected to the Cutter Deck Gearbox through a Drive Shaft.
Discharge Opening: ..... Extra Wide Discharge Opening with Spring Loaded Discharge Chute and Turbo Baffle
Spindles: ..... Heavy-duty 1-1/8" Top Dimension Spindle Shaft, Cast Housing, Taper Roller Bearing, Low Maintenance with Top Access Grease Fitting and Grease Overfill Relief Poppet
Spindle Pulleys: ..... Cast-iron with Easily Removed Taper Hubs
Cutter Deck Belts: ..... B-section with Kevlar Cord. Self-adjusting, Self-tightening
- SMTC40 ..... Scag Part Numbers - 482090, 482091
- SMTC48 ..... Scag Part Numbers - 482137, 482138
- SMTC52 ..... Scag Part Numbers - 482139, 482140

Electric Clutch Type ..... Ogura Heavy Duty PTO Clutch Brake

3.6 HYDRAULIC SYSTEM

Hydraulic Oil Filter ..... 10 Micron Spin-on Element Type
Hydraulic Reservoir ..... Nylon; 5 Quart Capacity

3.7 PRODUCTIVITY

The following chart will aid you in determining how many acres your Scag mower will cut per day.

The chart is an estimate based on 8 hours per day cutting time at 4 MPH with an allowance for overlap and turns.

Cutting Width:	40"	48"	52"
Acres Per Day:	17	21	23

OPERATING INSTRUCTIONS

⚠ CAUTION:

Do not attempt to operate this mower unless you have read this manual. Learn the location and purpose of all controls and instruments before you operate this mower.

4.1 CONTROLS AND INSTRUMENT IDENTIFICATION

Before operating the mower, familiarize yourself with all mower and engine controls. Knowing the location, function and operation of these controls is important for safe and efficient operation of the mower.

1. **Ignition Switch (Figure 4-1).** Used to start the engine and has three positions; OFF, ON, and START.

2. **Mower Deck Switch (Figure 4-1).** Used to engage and disengage the mower drive system. Pulling up on the switch will engage the deck drive. Pushing down on the switch will disengage the deck drive.

3. **Engine Choke Control (Figure 4-1).** Used to start a cold engine.

4. **Engine Throttle Control (Figure 4-1).** Used to control the engine speed. Pushing the lever forward decreases engine speed. Pulling the lever back increases engine speed. Full forward position is the IDLE position. Full forward is the cutting position.

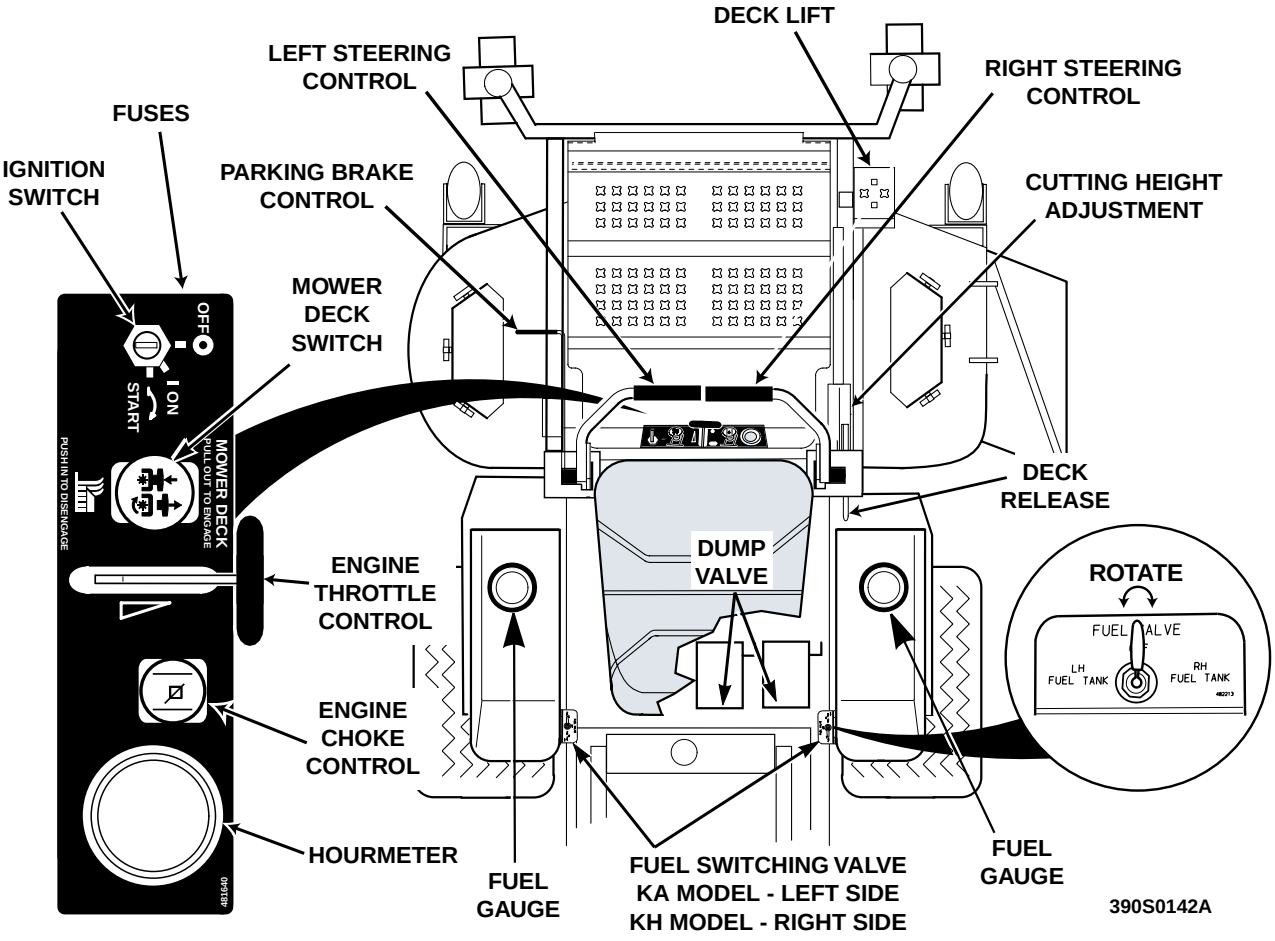


Figure 4-1 Controls and Instruments

5. **Hourmeter (Figure 4-1).** Indicates the number of hours the engine has been operated. It operates whenever the ignition key switch is in the ON position. It can be used to keep track of maintenance intervals and the amount of time required to perform various tasks.

6. **Fuse Holders (Figure 4-1).** Two 20-amp fuses protect the mower's electrical system. To replace fuses, pull fuse out of the socket and install a new fuse.

7. **Left Steering Control (Figure 4-1).** Used to control the mower's left wheel when traveling forward or reverse.

8. **Right Steering Control (Figure 4-1).** Used to control the mower's right wheel when traveling forward or reverse.

9. **Parking Brake Control (Figure 4-1).** Used to engage and disengage the parking brakes. Pull the lever back to engage the parking brakes. Push the lever forward to disengage the parking brakes.

10. **Fuel Tank Gauges (Figure 4-1)**. Indicates the amount of fuel in each fuel tank.

11. **Fuel Switching Valve (Figure 4-1)**. Located on the left side for KA models and right side for the KH models. Used to shut off fuel supply to the engine and change fuel supply between the fuel tanks. Rotate the valve counter clockwise to supply fuel from the tank on the left side only. Rotate the valve clockwise to supply fuel from the tank on the right side only.

12. **Dump Valve Control Levers (Figure 4-2).** Located on the hydraulic pumps, used to "free-wheel" the mower. Rotating the levers clockwise until they stop allows the unit to move under hydraulic power. The levers must be in this position during operation of the mower. Rotating the levers counter-clockwise, 1-2 turns, allows the mower to be moved by hand (free-wheeling).

13. **Deck Lift Foot Lever (Figure 4-1).** Used to raise and lower the cutter deck.

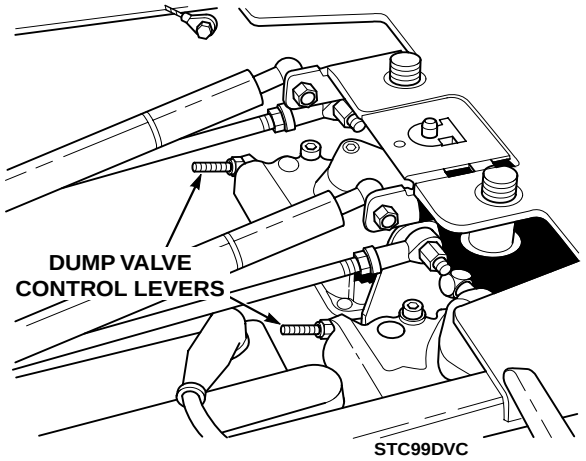


Figure 4-2 Dump Valve Control

14. **Cutting Height Adjustment (Figure 4-1).** Used to set the cutter deck at the desired cutting height.

15. **Deck Release Lever (Figure 4-1).** Used to lock the cutter deck in the transport position. Push the foot pedal forward and lift up on the release lever to release the cutter deck for normal mowing.

4.2 SAFETY INTERLOCK SYSTEM

The mower is equipped with a safety interlock system that prevents the engine from starting unless the deck drive is disengaged, the parking brake is engaged, the steering control levers are in the neutral position and the operator is in the seat. The interlock system shuts off the engine if the operator leaves the seat with the steering control levers not in the neutral position and/or the cutter blades engaged and the parking brake not engaged.

⚠ WARNING:

Never operate the mower with the interlock system disconnected or malfunctioning. Do not disengage or bypass any switch; injury to yourself and others or property damage could result.

4.3 INITIAL RUN-IN PROCEDURES (First Day of Use or Approximately 10 Hours)

1. Check all belts for proper alignment and wear at 2, 4 and 8 hours.

2. Change the engine oil and oil filter after the first 5 hours of operation. (See Section 7.4.)

3. Check hydraulic oil level in reservoir. (See Section 7.3.)

4. Check for loose hardware. Tighten as needed.

5. Check interlock system for proper operation. (See Section 4.2.)

6. Check tire pressure. Adjust pressure if necessary. (See Section 7.10)

4.4 STARTING THE ENGINE

⚠ CAUTION:

DO NOT USE STARTING FLUIDS. Use of starting fluids in the air intake system may be potentially explosive or cause a "runaway" engine condition that could result in engine damage and/or personal injury.

1. Be sure the fuel shutoff valve, located behind the operator's seat by the right fuel tank for the KH model, left fuel tank for the KA model , is completely open. (See section 7.5.)

2. Sit in the operator's seat and place the steering control levers in the neutral position.

3. Engage the parking brake.

4. If the engine is cold, choke the engine as needed.

5. Move the engine throttle control to about half engine speed.

6. Turn the ignition key to the START position and release the key as soon as the engine starts. Do not hold the key in the START position for more than 15 seconds at a time. Allow at least 60 seconds between each cranking attempt to prevent overheating of the starter motor. Prolonged cranking can damage the starter motor and shorten battery life.

7. Allow engine to warm before operating the mower.

4.5 GROUND TRAVEL AND STEERING

-IMPORTANT-

If you are not familiar with the operation of a machine with lever steering and/or hydrostatic transmissions, the steering and ground speed operations should be learned and practiced in an open area, away from buildings, fences, or obstructions. Practice until you are comfortable with the handling of the machine before attempting to mow. Learn the operation on flat ground before operating on slopes.

-IMPORTANT-

Start practicing with a slow engine speed and slow forward travel. Learn to feather the steering controls to obtain a smooth operating action.

Forward Travel

To travel forward with the mower, disengage the parking brake, pull levers inward out of the neutral lock position and slowly push the steering control levers forward an equal distance. The further the steering control levers are pushed forward the greater the forward speed will be. To increase the speed, push the steering control levers further forward and to decrease the speed, pull the steering control levers back.

To stop the forward travel, pull the steering control levers back to the neutral position.

To steer the mower left while traveling forward, pull the left steering lever back. The further the lever is pulled back, the quicker the mower will turn left.

To steer the mower right while traveling forward, pull the right steering control lever back. The further the lever is pulled back, the quicker the mower will turn right.

-NOTE-

Smooth operation of the steering levers will produce smooth mower operation. While learning the operation of the steering controls, keep the travel speed low.

-IMPORTANT-

Do not travel forward over a curb. The mower may hang up on the curb. Raise the deck and travel backwards over the curb at a 45 degree angle. (see section 4.1, item 13 for cutter deck raising instructions)

Reverse Travel

⚠ CAUTION:

Disengage power to the mower before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower.

⚠ CAUTION:

Before backing up, observe the rear for persons and obstructions. Clear the area before backing up. Possible injury or property damage could occur.

To travel in reverse, pull levers inward out of the neutral lock position and pull both handles back. Keep the travel speed low while traveling in reverse.

-NOTE-

The mower may not travel straight in reverse. Slight adjustments must be made using the steering controls.

To steer left while traveling in reverse, allow the left steering control lever to move forward. The futher the control is allowed to move forward, the quicker the mower will turn left.

To steer right while traveling in reverse, allow the right steering control lever to move forward. The further the control is allowed to move forward, the quicker the mower will turn right.

To stop the reverse travel, allow the steering control levers to return to the neutral position. If the mower is to be parked, place the handles in the neutral lock position and engage the parking brake.

4.6 ENGAGING THE DECK DRIVE (CUTTER BLADES)

1. Set the throttle at about 3/4 speed. Do not attempt to engage the deck drive at high speed as this shortens the electric clutch life — use only moderate engine speed when engaging the deck drive.

2. Engage the deck drive by pulling out on the yellow switch, located on the instrument panel, (Figure 4-3) to the engage position.

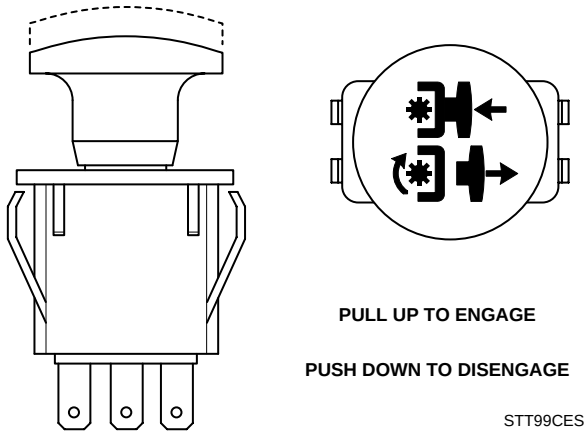


Figure 4-3 Cutter Engage Switch

-NOTE-

A squealing noise may be heard when engaging or disengaging the deck drive. It is caused by the electric clutch plates meshing as the mower comes up to speed. This is normal.

3. To disengage the deck drive, push the switch in to the disengage position.

4. Always operate the engine at full throttle to properly maintain cutting speed. If the engine starts to lug down, reduce the forward speed and allow the engine to operate at maximum RPM.

4.7 HILLSIDE OPERATION

⚠ WARNING:

DO NOT operate on steep slopes. To check a slope, attempt to back up it (with the cutter deck down). If the machine can back up the slope without the wheels slipping, reduce speed and use extreme caution. ALWAYS FOLLOW OSHA APPROVED OPERATION.

1. This mower has been designed for good traction and stability under normal mowing conditions. However, caution must be used when traveling on slopes, especially when the grass is wet. Wet grass reduces traction and steering control.

2. To prevent tipping or loss of control, do not start or stop suddenly, avoid unnecessary turns and travel at reduced speed.

3. Keep tires properly inflated.

4.8 PARKING THE MOWER

1. Place the steering control levers in the neutral position.

2. Disengage the cutter blades

3. Slow the engine to idle speed.

4. Engage the parking brake.

5. Turn the ignition key to the OFF position and remove the key.

4.9 AFTER OPERATION

1. Wash the entire mower after each use. Do not use high pressure spray or direct the spray onto electrical components.

-IMPORTANT-

Do not wash a hot or running engine. Cold water will damage the engine. Use compressed air to clean the engine if it is hot.

2. Keep the entire mower clean to inhibit serious heat damage to the engine or hydraulic oil circuit.

3. Check the drive belts for proper alignment and any signs of wear. Correct and adjust if necessary.

⚠ DANGER:

To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.

4. After the mower has cooled down, fill the fuel tanks with fresh, clean fuel at the end of every day of operation.

5. Check the tire pressure. Adjust pressure if necessary.

4.10 REMOVING CLOGGED MATERIAL

⚠ DANGER:

ROTATING BLADES

NEVER PUT YOUR HANDS INTO THE DISCHARGE CHUTE FOR ANY REASON! Shut off the engine and remove the key and only then use a stick or similar object to remove material if clogging has occurred.

1. If the discharge chute becomes clogged, shut off the engine and remove the ignition key. Using a stick or similar item, dislodge the clogged material. Then resume normal mowing.

4.11 MOVING MOWER WITH ENGINE STOPPED

To "free-wheel" or move the mower around without the engine running, place the dump valve levers in the FREE-WHEEL position (Figure 4-2, Page 9). Disengage the parking brake and move the mower by hand. The dump valve levers must be returned to the DRIVE position to drive the mower.

4.12 RECOMMENDATIONS FOR MOWING

1. Do not mow with dull blades. A dull blade will tear grass, resulting in poor lawn appearance and less engine power.

2. The discharge chute must not be removed and must be kept in the lowest position to deflect grass clippings and thrown objects downward. Direct the side discharge away from sidewalks or streets to minimize cleanup of clippings. When mowing close to obstacles, direct the discharge away from the obstacles to reduce the chance of property damage by thrown objects.

3. Cut grass when it is dry and not too tall. Do not cut grass too short (cut off 1/3 or less of existing grass for best appearance). Mow frequently.

4. Keep mower and discharge chute clean.

5. When mowing wet or tall grass, mow the grass twice. Raise the mower to the highest setting for the first pass and then make a second pass to the desired height.

6. Use a slow travel speed for trimming purposes.

7. Operate the engine at full throttle for best cutting. Mowing with a lower RPM causes the mower to tear the grass. The engine is designed to be operated at full speed.

8. Use the alternate stripe pattern for best lawn appearance. Vary the direction of the stripe each time the grass is mowed to avoid wear patterns in the grass.

4.13 ADJUSTING CUTTING HEIGHT

The mower deck can be adjusted from a height of 1-inch to 5-1/2 inches at 1/2-inch intervals. To adjust the cutting height:

⚠WARNING:

Do not adjust the cutting height with the mower blades rotating. Disengage the power to the cutter blades and then adjust cutting height.

1. Disengage the power to the cutter blades.

2. Push the cutting height adjustment foot pedal all the way forward using your right foot until it locks in place. (Figure 4-5).

3. Insert the lanyard pin into the cutting height index at the desired cutting height. Push forward on the deck lift foot lever, hold in place and lift up on the deck release lever, (Figure 4-4). Slowly release the foot pedal. A deck height decal is located on the cutting height index as an aid in adjusting the deck to the desired height. (Figure 4-5).

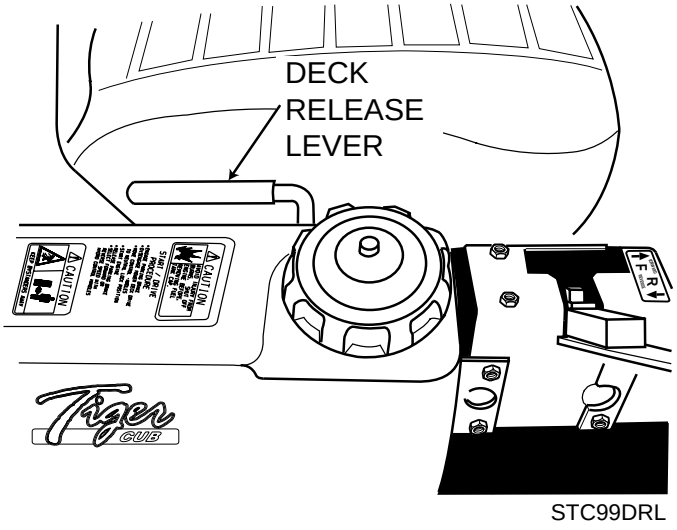


Figure 4-4 Deck Release Lever

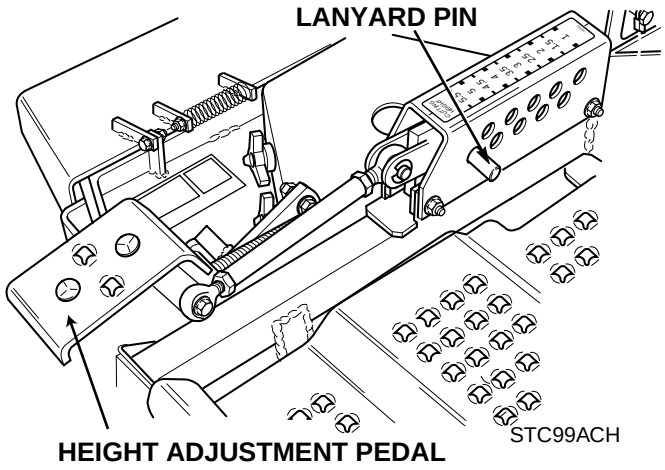
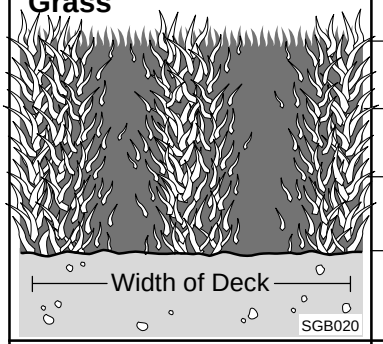
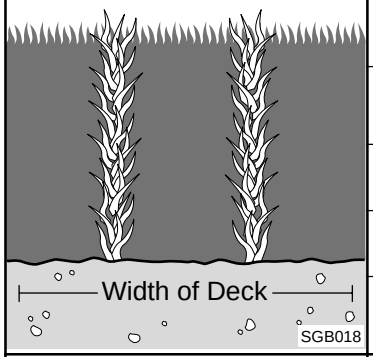
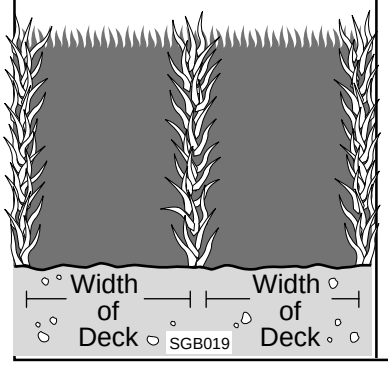
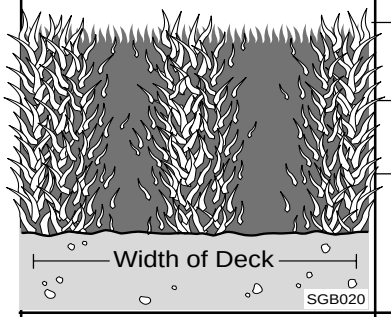
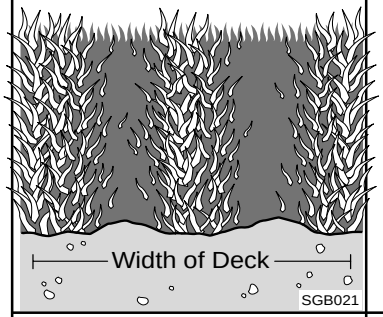
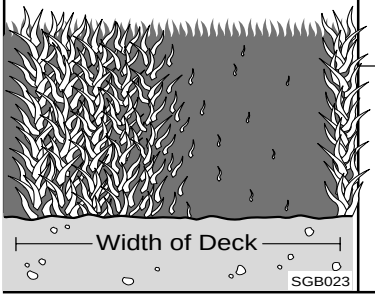


Figure 4-5 Adjusting Cutting Height

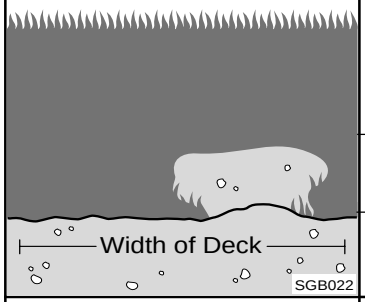
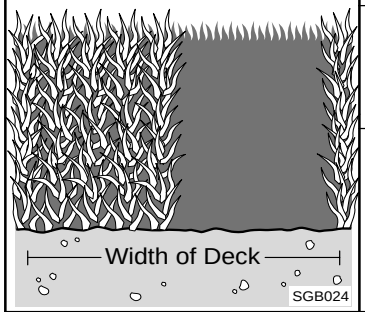
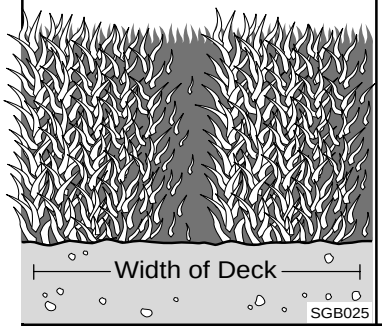
TROUBLESHOOTING CUTTING CONDITIONS

CONDITION	CAUSE	CURE
Stringers - Occasional Blades of Uncut Grass 	Low engine RPM	Run engine at full RPM
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Dull blades, incorrect sharpening	Sharpen blades
	Deck plugged, grass accumulation	Clean underside of deck
	Belts slipping	Adjust belt tension
Streaking - Strips of Uncut Grass in Cutting Path 	Dull, worn blades	Sharpen blades
	Incorrect blade sharpening	Sharpen blades
	Low engine RPM	Run engine at full RPM
	Belt slipping	Adjust belt tension
	Deck plugged, grass accumulation	Clean underside of deck
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Bent blades	Replace blades
Streaking - Strips of Uncut Grass Between Cutting Paths 	Not enough overlapping between rows	Increase the overlap of each pass

TROUBLESHOOTING (CONT'D)

CONDITION	CAUSE	CURE
Uneven Cut on Flat Ground - Wavy High-Low Appearance, Scalloped Cut, or Rough Contour 	Lift worn from blade	Replace blade
	Blade upside down	Mount with cutting edge toward ground
	Deck plugged, grass accumulation	Clean underside of deck
	Too much blade angle (deck pitch)	Adjust pitch and level
	Deck mounted improperly	See your authorized SCAG dealer
	Bent spindle area	See your authorized SCAG dealer
	Dull blade	Sharpen blade
Uneven Cut on Uneven Ground - Wavy Appearance, High-Low Scalloped Cut, or Rough Contour 	Uneven ground	May need to reduce ground speed, raise cutting height, and/or change direction of cut
Sloping Ridge Across Width of Cutting Path 	Tire pressures not equal	Check and adjust tire pressure
	Wheels uneven	Check and adjust tire pressure
	Deck mounted incorrectly	See your authorized SCAG dealer
	Deck not level side-to side	Check for level and correct

TROUBLESHOOTING (CONT'D)

CONDITION	CAUSE	CURE
Scalping - Blades Hitting Dirt or Cutting Very Close to the Ground 	Low tire pressures	Check and adjust pressures
	Ground speed too fast	Slow speed to adjust for conditions
	Cutting too low	May need to reduce ground speed, raise cutting height, change direction of cut, and/or change pitch and level
	Rough terrain	May need to reduce ground speed, raise cutting height, and/or change direction of cut
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
Step Cut - Ridge in Center of Cutting path 	Blades not mounted evenly	Adjust pitch and level
	Bent blade	Replace blade
	Internal spindle failure	See your authorized SCAG dealer
	Mounting of spindle incorrect	See your authorized SCAG dealer
Slope Cut - Sloping Ridges Across Width of Cutting Path 	Bent spindle mounting area	See your authorized SCAG dealer
	Internal spindle failure	See your authorized SCAG dealer
	Bent deck housing	See your authorized SCAG dealer

ADJUSTMENTS

6.1 PARKING BRAKE ADJUSTMENT

⚠WARNING:

Do not operate the mower if the parking brake is not operable. Possible severe injury could result.

The parking brake linkage should be adjusted whenever the parking brake lever is placed in the "ENGAGE" position and the parking brake will not prevent the mower from moving. If the following procedures do not allow you to engage the parking brake properly, contact your Scag dealer for further brake adjustments.

1. Position a floor jack under the rear of the machine. Raise the machine and support it to prevent it from falling. Block the caster wheels to prevent the machine from moving. Remove the drive wheels.

2. With the brake lever in the disengaged position, check the distance between the top of the frame tube and the bottom of the brake handle. The distance should be 3-1/4" to 3-1/2" (See Figure 6-1).

3. If the distance is not at the specified measurement, adjust by loosening the jam nuts at both ends of the brake control rod and turning the rod until the proper distance is achieved. (See Figure 6-1). Tighten the jam nuts.

4. With the brake in the engaged position, check the distance between the lower nut on the brake actuator rod and the brake actuator lever on the LH side of the machine. The distance should be 1/8" (See Figure 6-2).

5. If the distance is not at the specified measurement, loosen the jam nut at the clevis on the top of the brake actuator rod (See Figure 6-2).

6. Turn the bolt at the bottom of the brake actuator lever until the 1/8" measurement is achieved and tighten the jam nut at the clevis on the brake actuator rod. (See Figure 6-2).

7. Repeat steps 4-6 on the RH side of the machine.

8. Replace the drive wheels and test the brake.

-NOTE-

If this proceedure does not achieve proper brake adjustment, please contact your authorized Scag dealer.

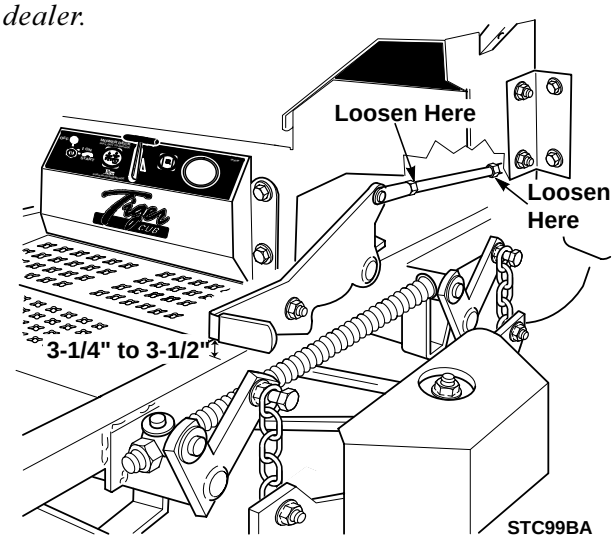


Figure 6-1. Brake Adjustment

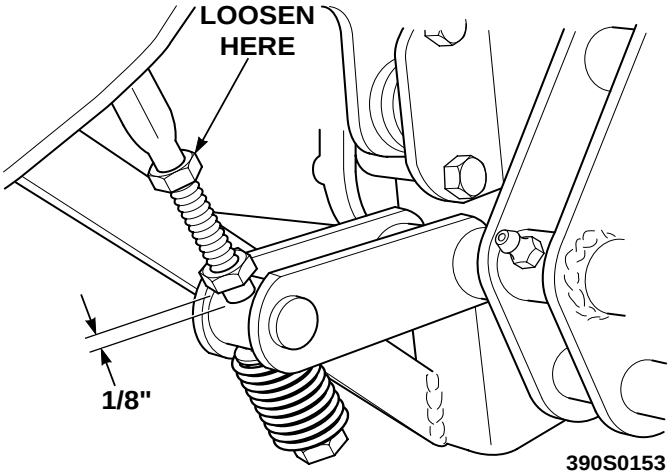


Figure 6-2. Brake Rod Adjustment

6.2 TRAVEL ADJUSTMENTS

Neutral or tracking adjustments will need to be made if:

A. The steering control levers are in the neutral position and the machine creeps forward or backward. (Neutral Adjustment, See Page 19).

B. The steering control levers are in the full forward position and the mower pulls to one side or the other when traveling in a forward direction. (Tracking Adjustment, See Page 20).

Neutral Adjustment

1. Be sure the dump valve levers are in the run position and the steering control levers are in the neutral lock position.

2. With an operator in the seat, start the engine and disengage the parking brake.

3. Run the engine at full operating speed and check if the machine creeps forward or backwards.

4. Adjust the RH wheel by loosening the jam nuts on the steering control rod and turning the rod until the drive wheel turns in the forward direction. Turn the rod back until the drive wheel stops moving. Turn the rod an additional 1/2 turn. (See Figure 6-3).

5. Tighten the jam nuts and repeat for the LH wheel. (See Figure 6-4).

6. Actuate the steering control levers forward and reverse serveral times and return them to the neutral position.

7. Check that the drive wheels remained in neutral and readjust if necessary.

8. Check that the steering control levers hit the stop before the pumps reach full stroke. Adjust as needed.

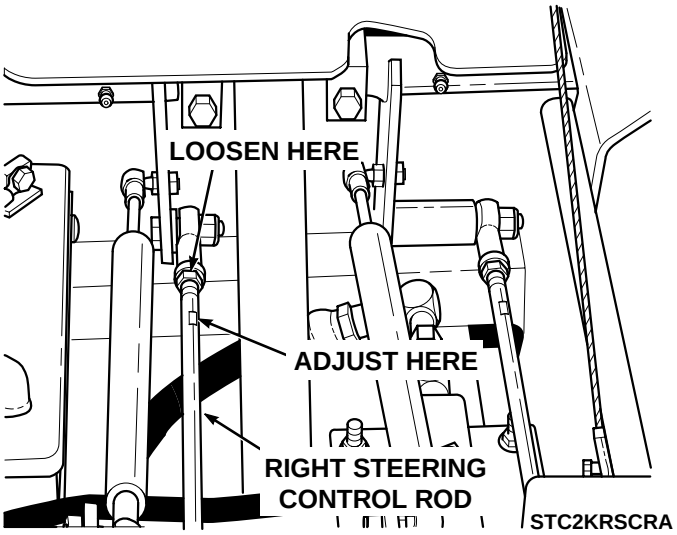


Figure 6-3. RH Steering Control Rod Adjustment

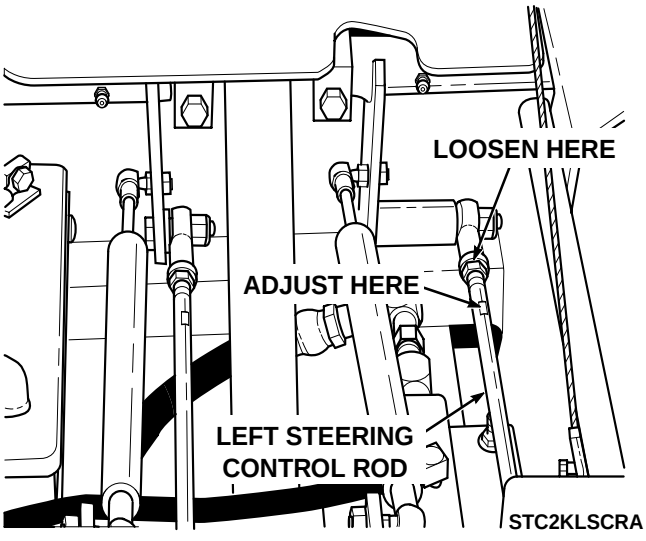


Figure 6-4. LH Steering Control Rod Adjustment

Tracking Adjustment

⚠ CAUTION:

Stop the engine and remove the key from the ignition before making any adjustments. Wait for all moving parts to come to a complete stop before beginning work.

⚠ CAUTION:

The engine and drive unit can get hot during operation causing burn injuries. Allow engine and drive components to cool before making any adjustments.

-NOTE-

Before proceeding with this adjustment, be sure that the caster wheels turn freely and that the tire pressure in the drive wheels is correct. If the tire pressure is not correct, the machine will pull to the side with the lower pressure.

1. If at full speed the mower pulls right, it is an indication that the left wheel is turning faster than the right wheel. To adjust this condition, proceed as follows:

   A. Stop the machine and place the steering control levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the LH steering control rod. Rotate the control rod to shorten the rod and tighten the lock nuts. This will cause the control rod to stroke the LH pump less, slowing down the LH wheel. (See Figure 6-4).

-NOTE-

If after making the adjustment as outlined in step 1A, the machine creeps forward or backward, the neutral adjustment must be made as described on page 19.

2. If at full speed the mower pulls left, it is an indication that the right wheel is turning faster than the left wheel. To adjust this condition, proceed as follows:

   A. Stop the machine and place the steering control levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the RH steering control rod. Rotate the control rod to shorten the rod and tighten the lock nuts. This will cause the control rod to stroke the RH pump less, slowing down the RH wheel. (See Figure 6-3).

-NOTE-

If after making the adjustment as outlined in step 2A, the machine creeps forward or backward, the neutral adjustment must be made as described on page 19.

6.3 THROTTLE CONTROL AND CHOKE ADJUSTMENTS

These adjustments must be performed by your Scag dealer to ensure proper and efficient running of the engine. Should either need adjustment, contact your authorized Scag service center.

6.4 BELT ADJUSTMENT

⚠ WARNING:

Before removing any guards, shut the engine off and remove the ignition key.

All drive belts and cutter deck belts are spring loaded and self-tensioning. The belts should be checked periodically for proper alignment and wear.

6.5 BELT ALIGNMENT

Belt alignment is important for proper performance of your Scag mower. If you experience frequent belt wear or breakage, see your authorized Scag service center for belt adjustment.

6.6 CUTTER DECK ADJUSTMENTS

Cutter deck level, pitch and height are set at the factory. However, if these adjustments should ever need to be made, the following procedures will aid in obtaining the proper cutter deck adjustment.

-NOTE-

Before proceeding with the cutter deck adjustments, be sure that all tires are properly inflated.

Cutter Deck Level

The cutter deck should be level from side-to-side for proper cutting performance. To check for level, be sure that the mower is on a flat, level surface, the tires are properly inflated and the cutter deck is set at the most common cutting height that you will use. On the RH side of the machine, check the distance from the top of the cutter deck to the floor. Next check the distance from the top of the cutter deck to the floor on the LH side of the machine. Both measurements should be the same. If the two measurements are different, the cutter deck level must be adjusted as follows:

1. On the front LH side of the cutter deck locate the cutter deck adjusting bolt. (See Figure 6-5)

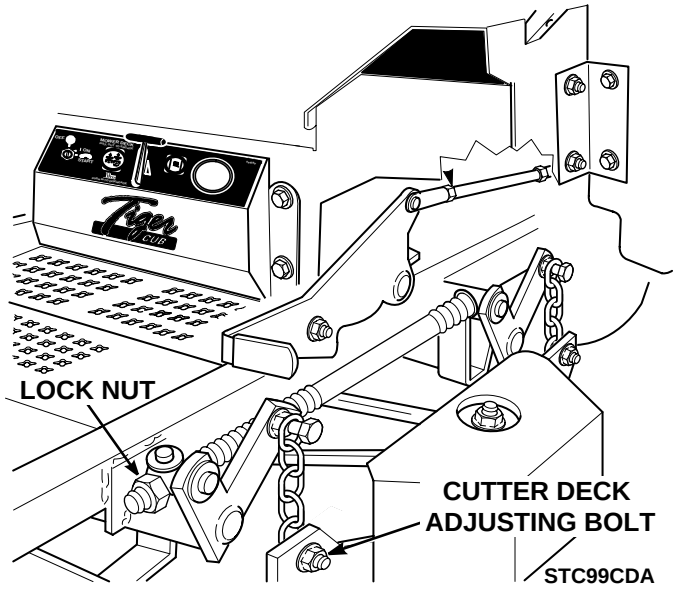


Figure 6-5. Cutter Deck Adjustment

2. Loosen the elastic stop nut and move the bolt up or down in the slot to adjust the cutter deck until the distance from the top of the cutter deck to the floor is the same as the measurement on the RH side of the machine.

3. Tighten the elastic stop nut to secure the cutter deck in the proper position.

Cutter Deck Pitch

The pitch of the cutter deck should be 1/4" down toward the front of the cutter deck for proper cutting performance. To check for proper deck pitch, be sure that the mower is on a flat, level surface and the tires are properly inflated.

Check the distance from the top of the cutter deck to the floor at the rear RH side of the cutter deck directly behind the cutter deck hanging chains. Next check the distance from the top of the cutter deck to the floor at the front RH side of the cutter deck directly in front of the cutter deck hanging chains. The measurement at the front of the cutter deck should be 1/4" lower than the measurement at the rear of the deck. Make these measurements at the LH side of the cutter deck also. If the measurement at the front of the deck is not 1/4" lower, the cutter deck pitch must be adjusted as follows:

1. Loosen the lock nuts on both adjusting rods. (See Figure 6-5)

2. Using an adjustable jaw pliers, turn the adjusting rods on the non threaded portion of the rod until the 1/4" forward pitch is obtained on both the RH and the LH side of the cutter deck. Tighten both lock nuts.

-NOTE-

To prevent the cutter deck from teetering, all four cutter deck hanging chains must have tension on them. If all four chains do not have tension on them and the deck teeters, you must readjust the cutter deck as outlined in the procedures above. All measurements should be taken from the top edge of the deck as the Advantage decks have an uneven bottom edge.

Cutter Deck Height

The cutter deck height adjustment is made to ensure that the cutter deck is cutting at the height indicated on the cutting height index gauge. To check for proper deck height, be sure that the mower is on a flat, level surface and the tires are properly inflated.

1. Place the cutter deck in the transport position. Loosen the jam nuts on both ends of the deck height control rod. (See Figure 6-6)

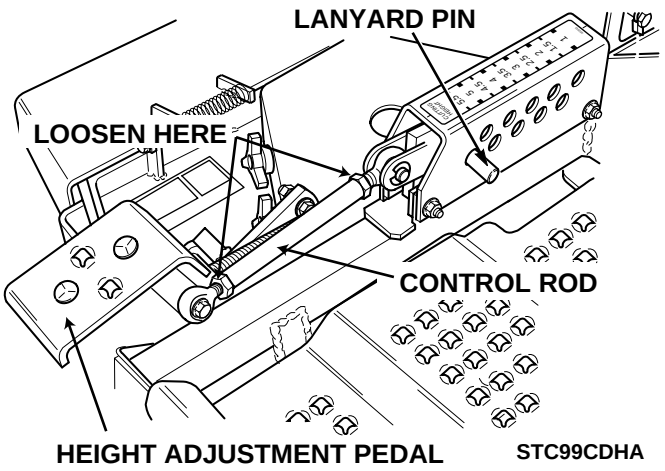


Figure 6-6. Cutter Deck Height Adjustment

2. Turn the control rod (See Figure 6-7) until there is a 1/4" space between the rear deck stop and the top of the cutter deck. (See Figure 6-7). Tighten the jam nuts on the control rod.

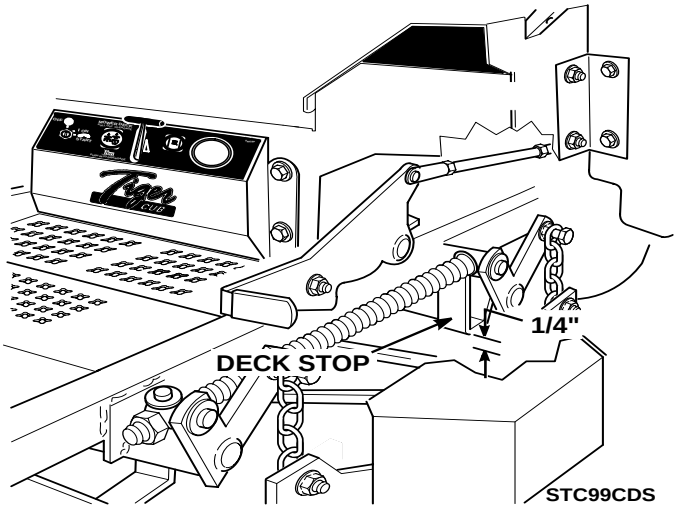


Figure 6-7. Cutter Deck Stop

3. Check the cutter deck cutting height by placing the lanyard pin in the 3" position on the cutting height index. Release the deck from the transport positon and allow the deck to move to the 3" cutting height position.

4. Check the measurement from the floor to the cutter blade tip. If the measurement is not at 3", an adjustment can be made using the deck height control rod. (See Figure 6-6)

-NOTE-

If an adjustment had to be made, be sure that the cutter deck can easily be locked into the transport position.

MAINTENANCE

7.1 MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS

HOURS						Procedure	Comments
Break-In (First 10)	8	40	100	200	500		
X						Check all hardware for tightness	
X						Check hydraulic oil level	See paragraph 7.3
X						Check all belts for proper alignment	See paragraph 7.8
X (First 5)						Change engine oil and filter	See paragraph 7.4
X						Check hydraulic hoses for leaks	Use extreme caution when checking the hydraulic hoses See paragraph 2.5
	X					Check engine oil level	See paragraph 7.4
	X					*Clean mower	See paragraph 7.11
	X					Check condition of blades	See paragraph 7.9
	X					Apply grease to fittings	See paragraph 7.2
	X					Check tire pressure	See paragraph 7.10
		X				Check battery electrolyte level, clean battery posts and cables	See paragraph 7.7
		X				Check belts for proper alignment	See paragraph 7.8
			X			Apply grease to fittings	See paragraph 7.2
			X			Change engine oil	See paragraph 7.4
			X			*Clean air cleaner element	See paragraph 7.6

*** Perform these maintenance procedures more frequently under extreme dusty or dirty conditions**

MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS (CONT'D)

HOURS						Procedure	Comments
Break-In (First 10)	8	40	100	200	500		
				X		Apply grease to fittings	See paragraph 7.2
				X		Check hardware for tightness	
				X		Change engine oil filter	See paragraph 7.4
				X		Check hydraulic oil level	See paragraph 7.3
					X	Replace engine fuel filter	See paragraph 7.5
					X	Drain hydraulic system and replace hydraulic oil	See paragraph 7.3 Use SAE 20W50 Motor Oil
					X	Replace hydraulic oil filter	See paragraph 7.3
					X	Adjust Electric PTO Clutch	See Scag Dealer

7.2 LUBRICATION - GREASE FITTING LUBRICATION CHART (SEE FIGURE 7-1)

	LOCATION	LUBRICATION INTERVAL	LUBRICANT	NO. OF PLACES
1	Caster Wheel Pivot *	500 Hours/Yearly	Chassis Grease	2
2	Caster Wheel Bearings	100 Hours/Bi-Weekly	Chassis Grease	2
3	Brake Actuator	200 Hours/Monthly	Chassis Grease	2
4	Cutter Deck Bellcranks	100 Hours/Bi-Weekly	Chassis Grease	4
5	Cutter Deck Pusharms	100 Hours/Bi-Weekly	Chassis Grease	2
6	Control Pivot	100 Hours/Bi-Weekly	Chassis Grease	2
7	Cutter Deck Spindle	40 Hours/Weekly	+Lithium MP White Grease 2125	3
8	Brake Handle	200 Hours/Monthly	Chassis Grease	1

* **PROCEDURE:** Remove grease cap, part number 481559. Remove plug, part number 482028-01, and install grease zerk. Apply grease to the fitting until new grease appears at the top of the caster extension. Remove the grease zerk and reinstall the plug. Reinstall the grease cap. Special tool, part number 47007, is recommended for use in the installation of the grease cap.

\+ Compatible Greases: Mobilix #2 found at Mobil Service Stations
Ronex MP found at Exxon Service Stations
Super Lube MEP #2 & Super Stay-M #2 found at Conoco Stations
Shell Alvania #2 found at Shell Service Stations
Lidok EP #2 found at industrial shops

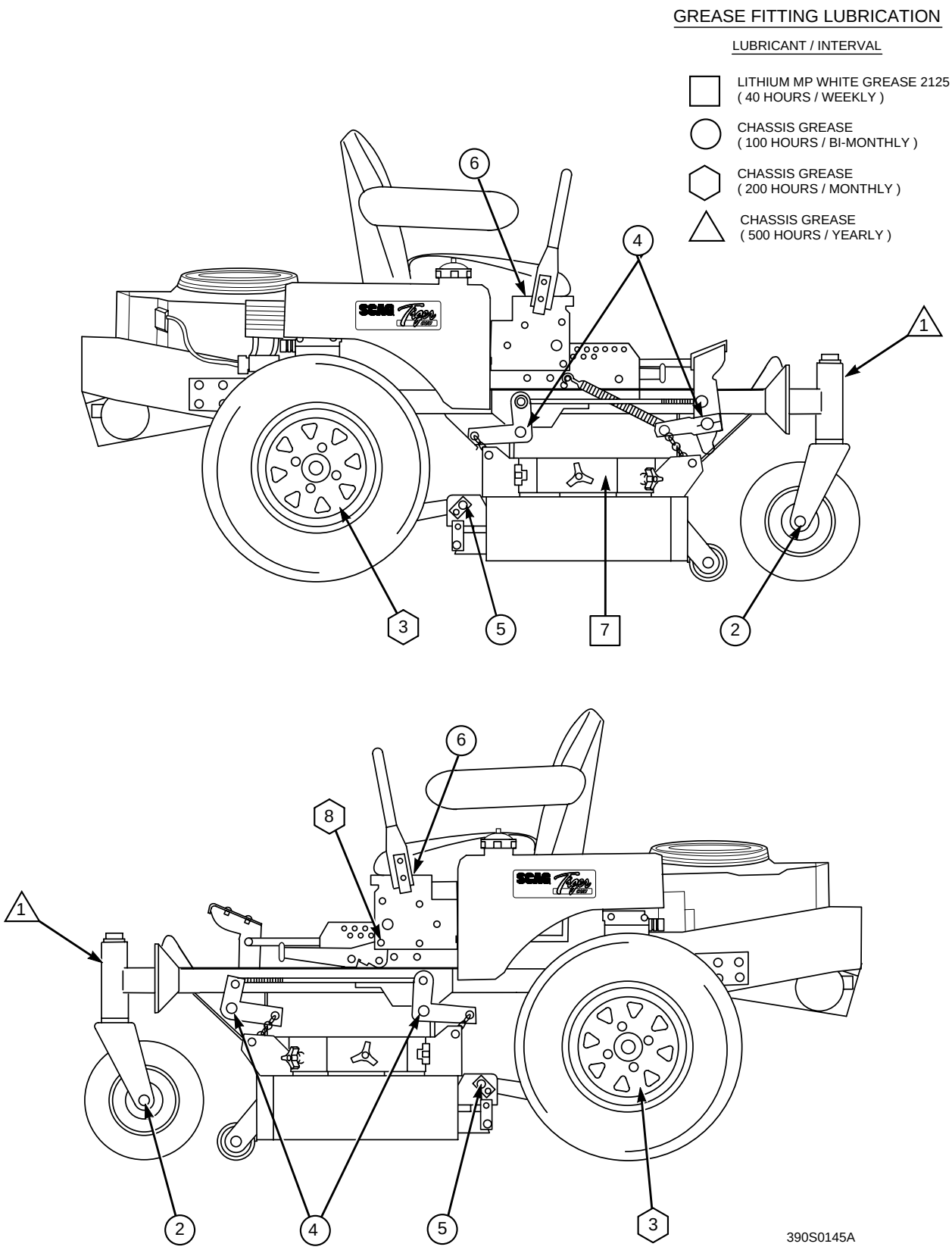


Figure 7.1 Lubrication Fitting Points

7.3 HYDRAULIC SYSTEM

A. Checking Hydraulic Oil Level

The hydraulic oil level should be checked after the first 10 hours of operation. Thereafter, check the oil after every 200 hours of machine operation or monthly, whichever occurs first.

-IMPORTANT-

If the oil level is consistently low, check for leaks and correct immediately.

1. Wipe dirt and contaminants from around the reservoir cap. Remove the cap from the hydraulic oil reservoir.

2. Visually check the level of hydraulic oil. Hydraulic oil must be at least 3-1/4" inches from top of the filler neck. If the level cannot be determined visually, use a clean tape measure to check the level. If the fluid is low, add 20W50 motor oil. DO NOT overfill; (overfilling the oil reservoir may cause oil seepage).

3. Clean the fill cap and install it onto the reservoir.

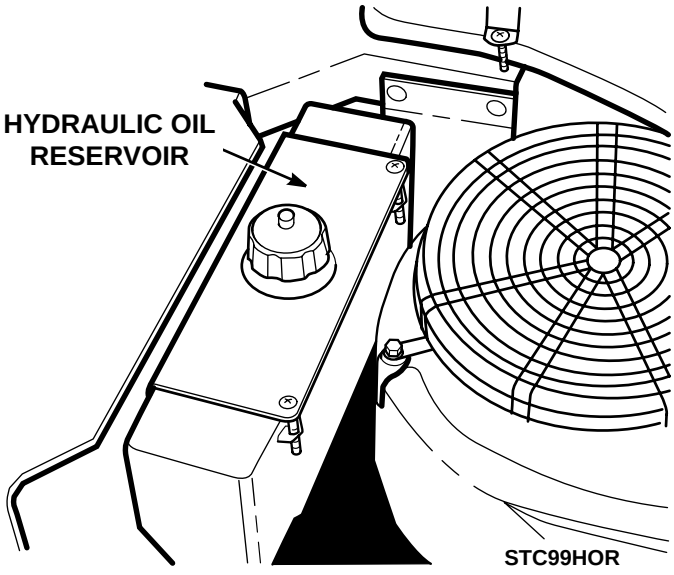


Figure 7-2 Hydraulic Oil Reservoir

B. Changing Hydraulic Oil

The hydraulic oil should be changed after every 500 hours or annually, whichever occurs first. The oil should also be changed if the color of the fluid has become black or milky. A black color and/or a rancid odor usually indicates possible overheating of the oil, and a milky color usually indicates water in the hydraulic oil.

-IMPORTANT-

The hydraulic oil should be changed if you notice the presence of water or a rancid odor to the hydraulic oil.

1. Park the mower on a level surface and stop the engine.

2. Place a suitable container under the hydraulic oil filter. Tilt the seat forward. Remove the fill cap from the reservoir and the drain plug from the bottom of the drain tee fitting on the front side of the filter base. (See Figure 7-3). Allow the fluid to drain into the container and properly discard it.

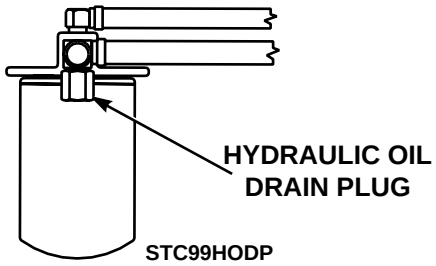


Figure 7-3 Hydraulic Oil Drain Plug

3. Re-install the drain plug into the tee fitting and be sure it is tight.

-NOTE-

Before refilling the hydraulic oil reservoir the hydraulic oil filter should be changed as outlined in section C -Changing Hydraulic Oil Filter Element- on the next page.

4. Fill the reservoir to 3-1/4" inches from the top of the filler neck with SAE 20W50 motor oil.

5. Replace the reservoir fill cap. Start the engine and drive forward and backward for two minutes. Check the oil level in the reservoir. If necessary, add oil to the reservoir.

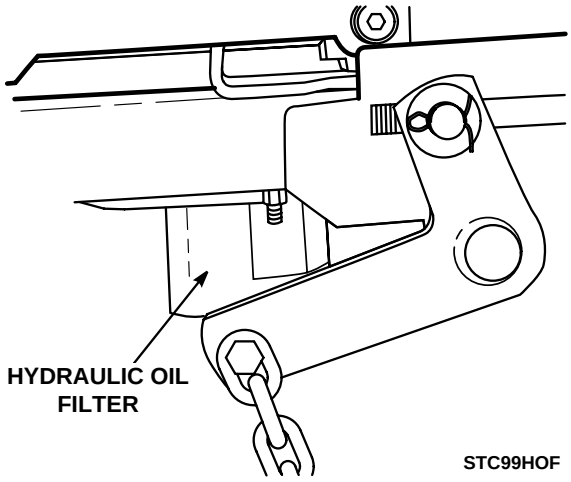


Figure 7-4 Hydraulic Oil Filter

The hydraulic oil filter should be changed after every 500 hours of operation or annually, whichever occurs first.

1. Remove the oil filter element (Figure 7-4) and properly discard it. Fill the new filter with clean SAE 20W50 engine oil and install the filter. Hand tighten only.

2. Run the engine at idle speed with the speed control lever in neutral for five minutes.

3. Check the oil level in the hydraulic tank. It must be 3-1/4" inches from the top of the filler neck. If necessary, add SAE 20W50 motor oil.

7.4 ENGINE OIL

A. Checking Engine Crankcase Oil Level

The engine oil level should be checked after every 8 hours of operation or daily as instructed in the Engine Operator's Manual furnished with this mower.

B. Changing Engine Crankcase Oil

After the first 5 hours of operation, change the engine crankcase oil and replace the oil filter. Thereafter, change the engine crankcase oil after every 100 hours of operation or bi-weekly, whichever occurs first. Refer to the Engine Operator's Manual furnished with this mower for instructions.

C. Changing Engine Oil Filter

After the first 5 hours of operation, replace the engine oil filter. Thereafter, replace the oil filter after every 200 hours of operation or every month, whichever occurs first. Refer to Engine Operator's Manual for instructions.

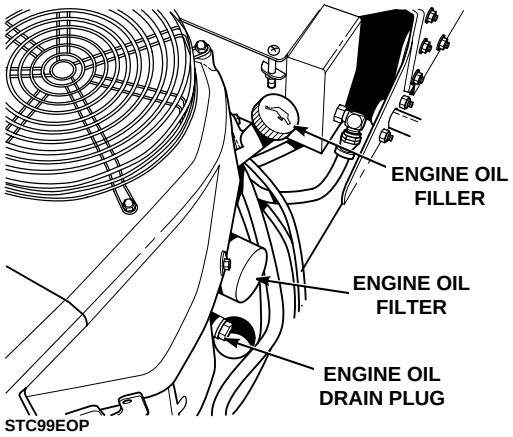


Figure 7-5 Kawasaki Engine Oil Fill/Dipstick, Filter and Drain Plug Locations

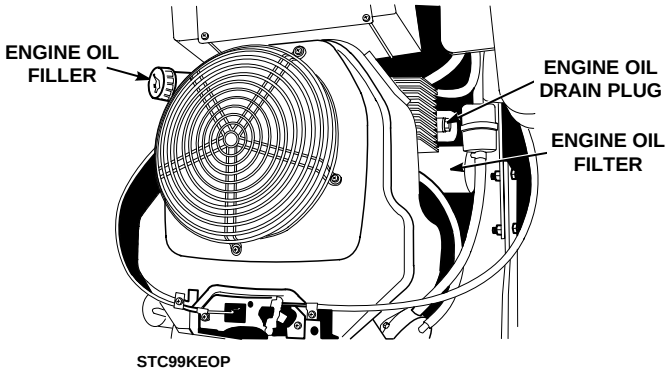


Figure 7-6 Kohler Engine Oil Fill/Dipstick, Filter, and Drain Plug Locations

7.5 ENGINE FUEL SYSTEM

A. Filling the Fuel Tank

Fill the fuel tank at the end of each operating day to within 1 inch below the filler neck. Do not overfill. Use clean, fresh unleaded gasoline with a minimum octane rating of 87.

B. Replacing In-Line Fuel Filter Element

The in-line fuel filter (Figure 7-7, Figure 7-8) should be replaced after every 500 hours of operation or annually, whichever occurs first.

1. Close the shutoff valve (located on the left side for the KA model, right side for the KH model). Remove the two clamps securing the fuel filter to the fuel hose. Remove the fuel filter, noting the proper direction.

2. Install a new fuel filter. Be sure it is installed in the proper direction. Secure to the fuel hose using the two clamps.

⚠ DANGER:

To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.

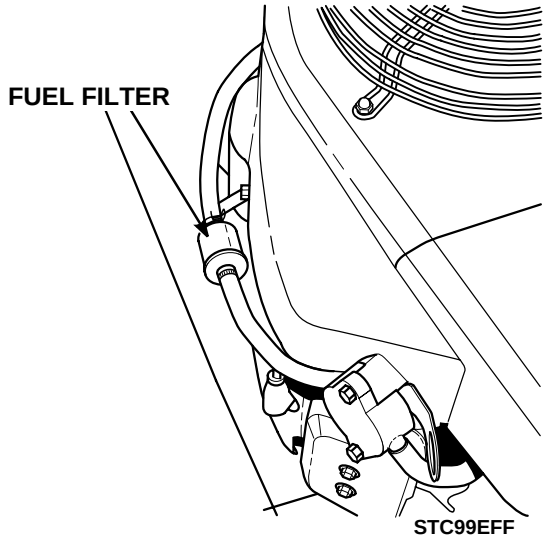


Figure 7-7 Kawasaki Fuel Filter Location

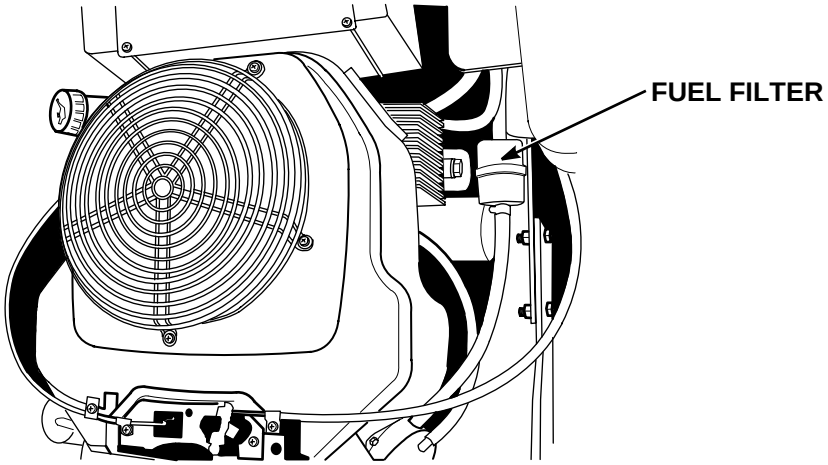


Figure 7-8 Kohler Fuel Filter Location

7.6 ENGINE AIR CLEANER

A. Cleaning and/or Replacing Air Cleaner Element

For any air cleaner, the operating environment dictates the air cleaner service periods. Inspect and clean the air cleaner element after every 100 hours of operation or bi-weekly, whichever occurs first and replace the element if required.

-NOTE-

In extremely dusty conditions it may be necessary to check the element once or twice daily to prevent engine damage.

1. For the KH model, remove the wing nut securing the air cleaner cover to the engine. For the KA model, remove the two clips securing the air cleaner cover to the engine. Remove the air cleaner cover and set aside.

2 Remove the air cleaner and inspect.

3. Clean or replace the air cleaner and foam pre-cleaner as recommended by the engine manufacturer.

7.7 BATTERY

A. Checking Electrolyte Level and Cleaning Battery

After every 40 hours of operation or weekly, whichever occurs first, check the electrolyte level in the battery and clean the battery and connections. Dirt and fluid on the top of the battery can cause the battery to discharge. Corrosion of the battery terminals or loose connections will cause poor battery performance.

⚠WARNING:

Lead-acid batteries produce flammable and explosive gases. To avoid personal injury when checking, testing or charging batteries, DO NOT use smoking materials near batteries. Keep arcs, sparks and flames away from batteries. Provide proper ventilation and wear safety glasses.

1. Remove the battery cell caps. Visually inspect electrolyte level in the cells. If electrolyte is below the bottom of vent well, fill with clean distilled water to the bottom of vent wells (1/4 to 1/2 inch above the plates). Install the battery cell caps.

-IMPORTANT-

Do not overfill the battery. Electrolyte will overflow through the vent tube onto parts of the machine, resulting in severe corrosion.

2. Clean the cable ends and battery posts with steel wool. Use a solution of baking soda and water to clean the battery. Do not allow the solution to enter the battery cells.

3. Tighten the cable connections securely and apply a light coat of silicone dielectric grease to the terminal connections to prevent corrosion.

⚠WARNING:

Electric storage battery fluid contains sulfuric acid which is POISON and can cause SEVERE CHEMICAL BURNS. Avoid contact of fluid with eyes, skin, or clothing. Use proper protective gear when handling batteries. DO NOT tip any battery beyond 45° angle in any direction. If fluid contact does occur, follow first aid suggestions below.

BATTERY ELECTROLYTE FIRST AID

EXTERNAL CONTACT — Flush with water.

EYES — Flush with water for at least 15 minutes and get medical attention immediately.

INTERNAL — Drink large quantities of water. Follow with Milk Of Magnesia, beaten egg, or vegetable oil. Get medical attention immediately. In case of internal contact, DO NOT give fluids that would induce vomiting.

B. Charging the Battery

Refer to the battery charger's manual for specific instructions.

Under normal conditions the engine's alternator will have no problem keeping a charge on the battery. If the battery has been completely discharged for a long period of time, the alternator may not be able to recharge the battery, and a battery charger will be required.

DO NOT charge a frozen battery. It may explode and cause injury. Let the battery warm before attaching a charger.

Whenever possible, remove the battery from the mower before charging and make sure the electrolyte covers the plates in all cells.

⚠WARNING:
BATTERIES PRODUCE EXPLOSIVE GASES. Charge the battery in a well ventilated space so gases produced while charging can dissipate.

Charging rates between 3 and 50 amperes are satisfactory if excessive gassing or spewing of electrolyte does not occur or the battery does not feel excessively hot (over 125°F). If spewing or gassing occurs or the temperature exceeds 125°F, the charging rate must be reduced or temporarily stopped to permit cooling.

C. Jump Starting

1. The booster battery must be a 12 volt type. If a vehicle is used for jump starting, it must have a negative ground system.

2. When connecting the jumper cables, connect the positive cable to the positive battery post, then connect the negative cable to the negative battery post.

7.8 DRIVE BELTS

All drive belts are spring loaded and self-tensioning, however after the first 2, 4, 8 and 10 hours of operation, the belts should be checked for proper alignment and wear. Thereafter, check the belts after every 40 hours of operation or weekly, whichever occurs first.

-NOTE-
If you experience frequent belt wear or breakage, see your authorized Scag Dealer for belt adjustment.

7.9 CUTTER BLADES

A. Blade Inspection

1. Remove the ignition key before servicing the blades.

2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height positon to prevent the cutter deck from falling.

⚠WARNING:
Always wear proper hand and eye protection when working with cutter blades.

3. Check the cutter blades for straightness. If the cutter blades appear bent, they will need to be replaced.

⚠WARNING:
Do not attempt to straighten a bent blade, and never weld a broken or cracked blade. Always replace it with a new blade to assure safety.

4. If a blade cutting edge is dull or nicked, it should be sharpened. Remove the blades for sharpening. See "Blade Replacement."

-NOTE-
Keep the blades sharp. Cutting with dull blades not only yields a poor mowing job, but slows the cutting speed of the mower and causes extra wear on the engine and the blade drive.

B. Blade Sharpening

-NOTE-
If possible, use a file to sharpen the blade. Using a wheel grinder may burn the blade.

-NOTE-
DO NOT sharpen the blades beyond 1/3 of the width of the blade.

1. Sharpen the cutting edge at the same bevel as the original (See Figure 7-9). Sharpen only the top of the cutting edge to maintain sharpness.

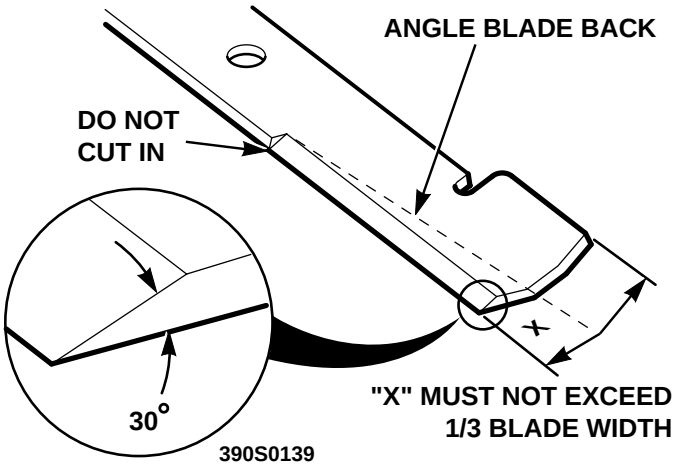


Figure 7-9 Blade Sharpening

2. Check the balance of the blade. If the blades are out of balance, vibration and premature wear can occur. See your authorized Scag dealer for blade balancing or special tools, if you choose to balance your own blades.

C. Blade Replacement

⚠WARNING:

Always wear proper hand and eye protection when working with cutter blades.

1. Remove the ignition key before replacing the blades.

2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height positon to prevent the cutter deck from falling.

3. Secure the cutter blades to prevent them from rotating, (Use the optional Blade Buddy tool, P/N 9212, to assist in securing the cutter blades), remove the nut from the blade attaching bolt. Remove the cutter blade, bolt and spacer from the spindle shaft. (Figure 7-10).

-NOTE-

The front of the machine will have to be raised slightly to remove the blade bolt from the cutter spindle.

4. To install the new cutter blade, put the flat washer onto the blade bolt and slide the bolt into the hole in the cutter blade.

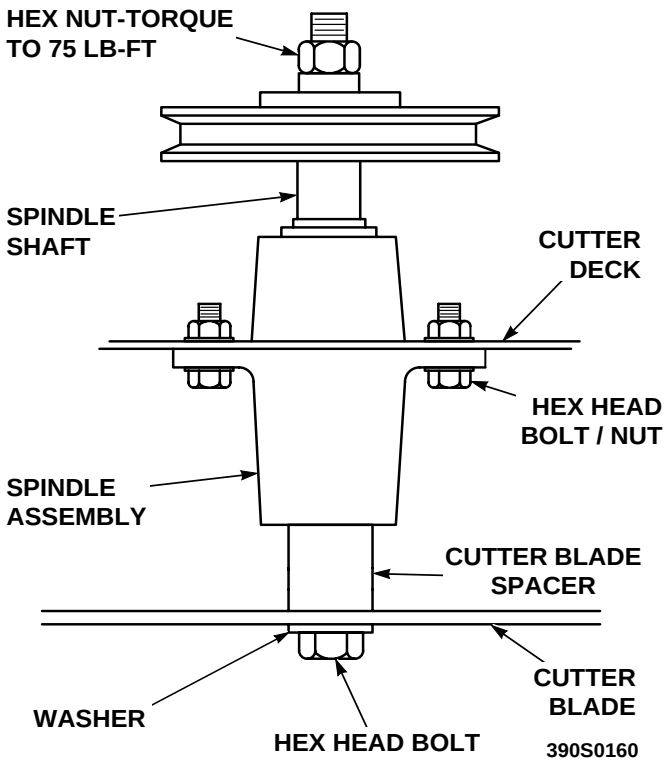


Figure 7-10 Blade Replacement

-NOTE-

Be sure that the blade is installed with the lift wing toward the top.

5. Install the spacer onto the blade bolt and insert the bolt into the cutter spindle shaft.

6. Install the hex nut to the blade bolt at the top of the cutter spindle. Secure the blades from rotating and torque to 75 ft-lbs. (See Figure 7-10)

7.10 TIRES

Check the tire pressures after every 8 hours of operation or daily.

Caster Wheels ..... 25 PSI
Drive Wheels ..... 8 PSI

7.11 BODY, DECK, AND UPHOLSTERY

⚠CAUTION:
Do not wash any portion of the equipment while it is hot. Do not wash the engine; use compressed air.

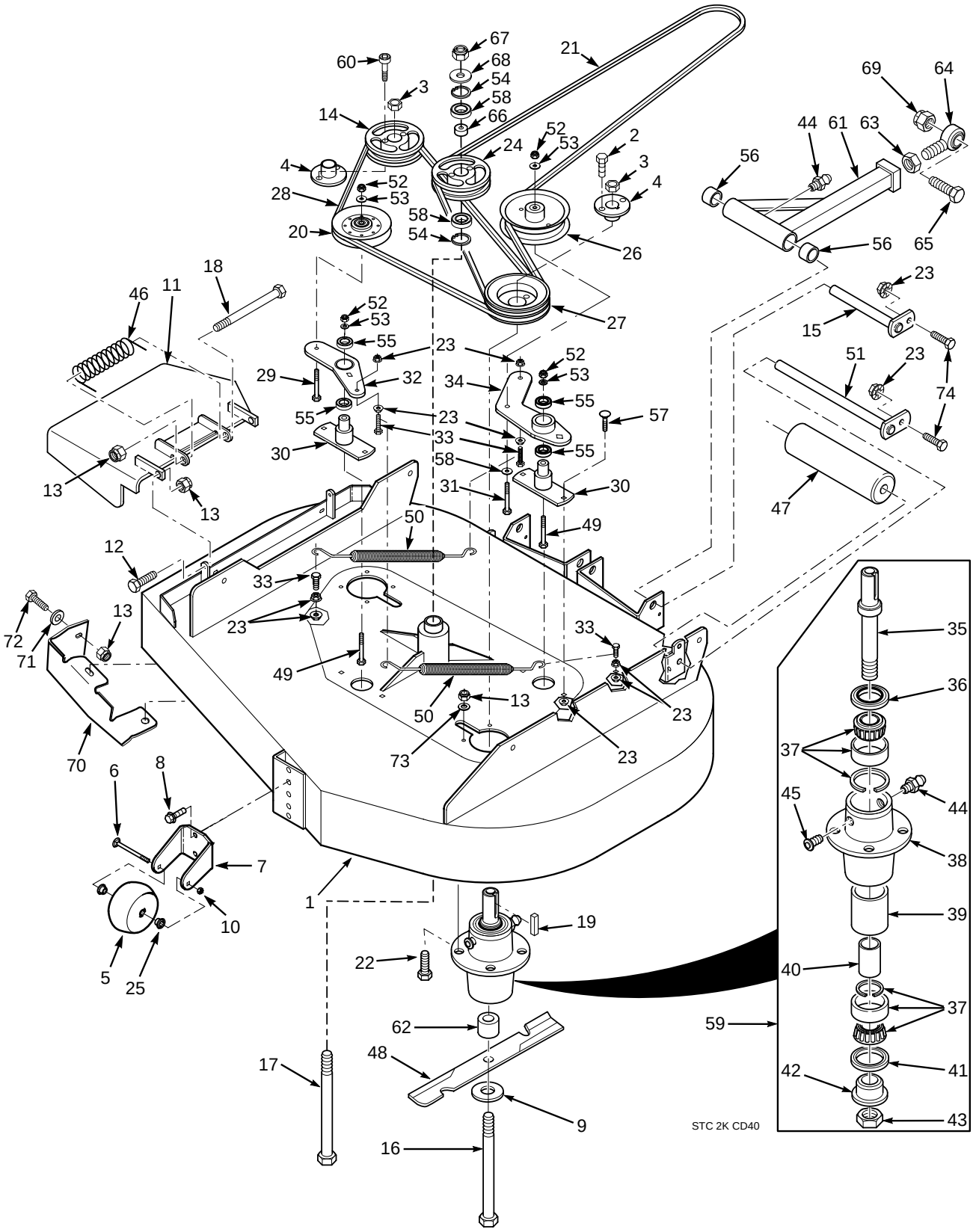
1. After each use, wash the mower and cutter deck. Use cold water and automotive cleaners. Do not use pressure cleaners.

2. Do not spray electrical components.

3. Use a mild soap solution or a vinyl/rubber cleaner to clean the seat.

4. Repair damaged metal surfaces using Scag touch-up paint available from your authorized Scag dealer. Wax the mower for maximum paint protection.

40" CUTTER DECK

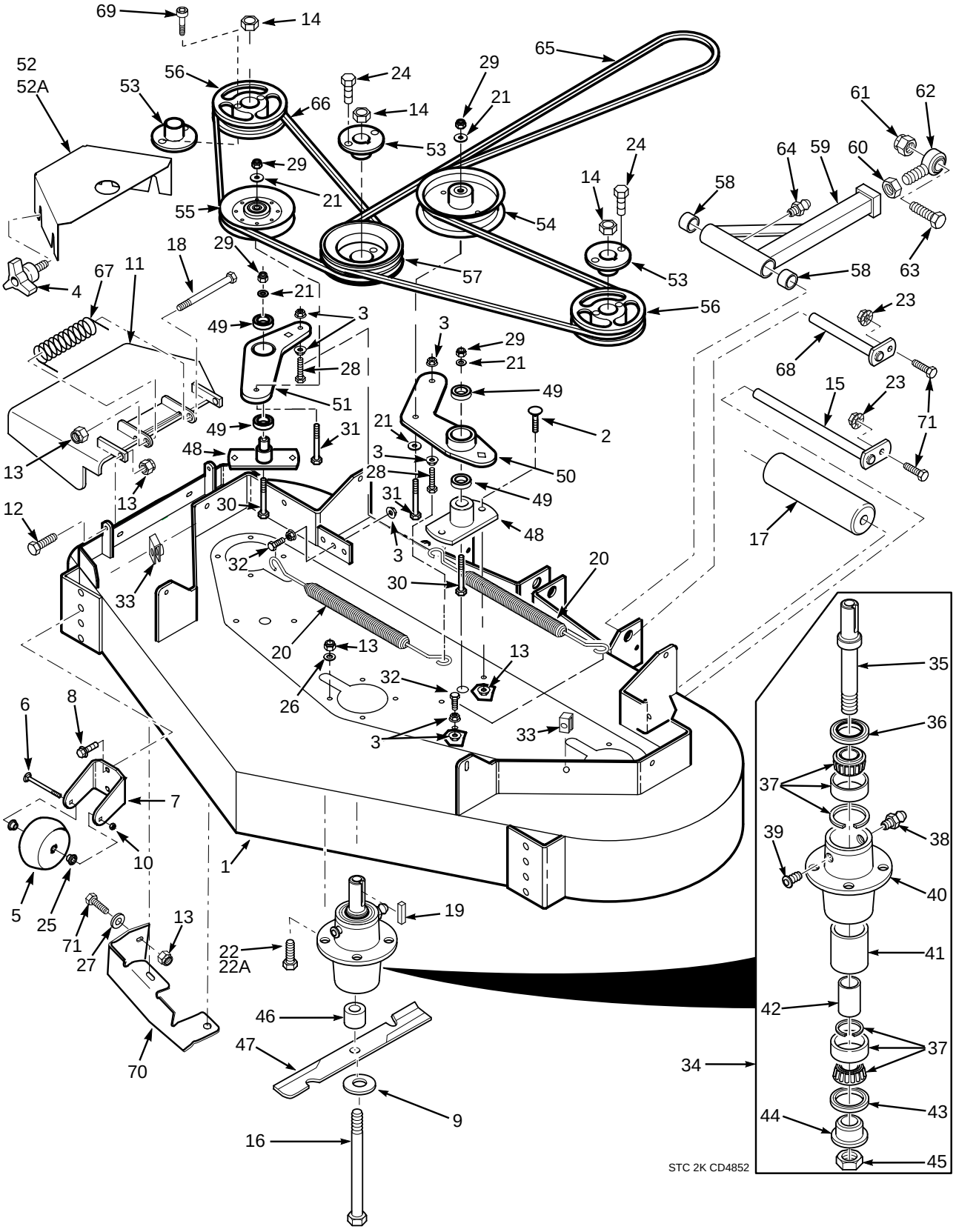


40" CUTTER DECK

Ref. No.	Part No.	Description
1	461309	Cutter Deck (Includes decals)
2	04001-01	Bolt, Hex Head 1/2-20 x 3/4"
3	04020-09	Nut, 5/8-11 UNC
4	48926	Hub, Tapered 1-1/8" Bore
5	481632	Anti-Scalp Wheel
6	04003-26	Bolt, Carriage 3/8-16 x 4"
7	422478	Bracket, Anti-Scalp Wheel
8	04017-27	Bolt, Serrated Flange 3/8-16 x 1"
9	04040-10	Flatwasher 5/8"
10	04021-05	Locknut, 3/8-16 Center Lock
11	461291	Discharge Chute
12	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"
13	04021-10	Nut, Elastic Stop 5/16-18
14	48924	Pulley, Tapered Bore 5-3/4"
15	451240	Push Arm Shaft
16	04001-41	Bolt, Hex Head 5/8-11 x 9-1/2"
17	04001-155	Bolt, Hex Head 1/2-13 x 5"
18	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"
19	04063-08	Key, 1/4 x 1/4 x 2"
20	482217	Pulley, Idler
21	482090	Belt, Cutter Deck Drive
22	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"
23	04019-03	Nut, Serr. Flange 5/16-18
24	48062	Pulley, Idler - 5.75 Dia.
25	48100-15	Bushing, .376 ID Oilite
26	481962	Pulley, Idler 5"
27	48923	Pulley, Double Groove 5-3/4"
28	482091	Belt, RH Cutter Deck
29	04001-45	Bolt, Hex Head 3/8-16 x 2"
30	422713	Pivot, Idler Base
31	04001-62	Bolt, Hex Head 3/8-16 x 3-1/4"
32	461175	Idler Arm
33	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
34	461314	Idler Arm
35	43298	Shaft, Spindle
36	481024	Seal Upper
37	481022	Bearing Assembly
38	43294	Housing, Spindle
39	43312	Spacer, Outside
40	43296	Spacer, Inside
41	481025	Seal, Lower
42	43297	Bushing, Bottom
43	481035	Nut, Special 1-1/16-18
44	48114-04	Grease Fitting
45	48677	Valve, Grease Relief
46	481050	Spring, Discharge Chute
47	48038	Roller Rear
48	482129	Cutter Blade 20"
49	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
50	481597	Spring, Idler
51	45944	Shaft, Roller
52	04021-09	Nut, 3/8-16 Elastic Stop
53	04043-04	Flatwasher, 3/8-.391 x .938 x .105
54	04050-06	Ret. Ring, 1.575 Internal
55	48224	Bearing
56	48100-06	Bearing, Bronze Oilite
57	04003-04	Bolt, Carr. 5/16-18 x 1"
58	48102	Bearing, Idler Pulley
59	46631	Spindle Assembly
60	04015-14	Socket Head Capscrew 1/4-20 x 1-3/8"
61	461036	Push Arm
62	43309	Spacer, Spindle
63	04020-16	Nut, 5/8-18 UNF
64	48763	Rod End, 5/8 Male RH Thread
65	04001-79	Bolt, Hex Head 5/8-11 x 4-1/2"
66	43045	Sleeve, Idler Pulley
67	04021-07	Nut, Elastic Stop 1/2-13
68	04043-05	Flatwasher, 1/2 SAE Hardened
69	04021-13	Nut, Elastic Stop 5/8-11
70	423093	Turbo Baffle, Bolt On
71	04040-15	Flatwasher, 5/16"
72	04001-09	Bolt, Hex Head 5/16-18 x 1"
73	04030-03	Lockwasher, 5/16"
74	04001-09	Bolt, Hex Head 5/16-18 x 1"

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

48", 48A"& 52A" CUTTER DECKS

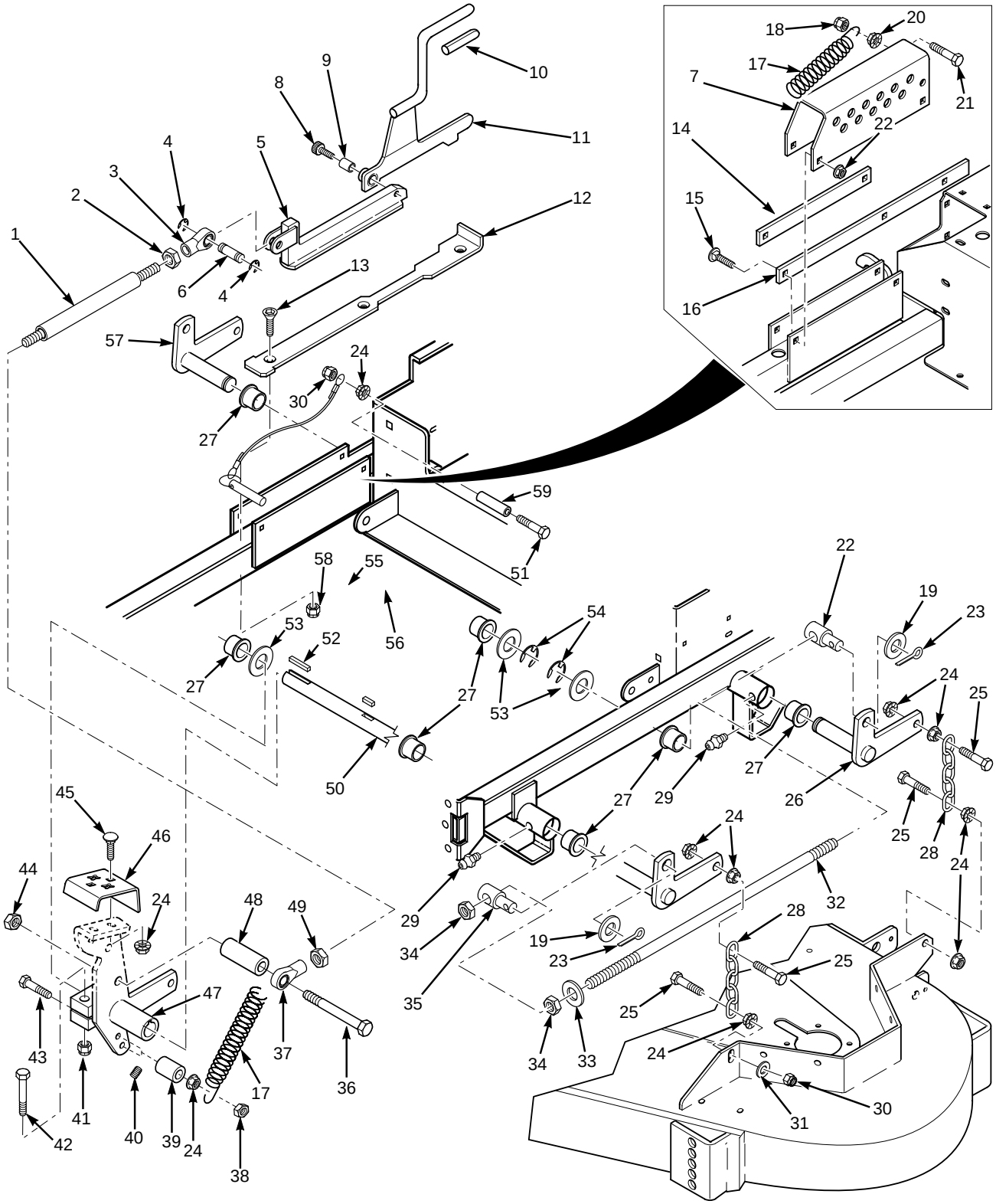


48", 48A"& 52A" CUTTER DECKS

Ref. No.	Part No.	Description	48	52
1	461310	Cutter Deck (Includes decals)	x	
	461311	Cutter Deck Advantage (Not Shown)	x	
	461313	Cutter Deck Advantage (Not Shown)		x
2	04003-04	Bolt, Carr. 5/16-18 x 1"	x	x
3	04019-04	Nut, 3/8-16 Serrated Flange	x	x
4	481625-01	Wing Nut, 3/8-16	x	x
5	481632	Anti-Scalp Wheel	x	x
6	04003-26	Bolt, Carriage 3/8-16 x 4"	x	x
7	422478	Bracket, Anti-Scalp Wheel	x	x
8	04017-27	Bolt, Serrated Flange 3/8-16 x 1"	x	x
9	04040-10	Flatwasher 5/8"	x	x
10	04021-05	Locknut, 3/8-16 Center Lock	x	x
11	461291	Discharge Chute	x	
	461295	Discharge Chute ("48A & 52A" Advantage)	x	x
12	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"	x	x
13	04021-10	Nut, Elastic Stop 5/16-18	x	x
14	04020-09	Nut, 5/8-11 UNC	x	x
15	45944	Shaft, Roller	x	x
16	04001-41	Bolt, Hex Head 5/8-11 x 9-1/2"	x	x
17	48038	Roller, Rear	x	x
18	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"	x	x
19	04063-08	Key, 1/4 x 1/4 x 2"	x	x
20	482718	Spring, Idler	x	x
21	04043-04	Flatwasher, 3/8"	x	x
22	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"	x	x
22A	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"	x	x
23	04019-03	Nut, Serrated Flange 5/16-18	x	x
24	04001-01	Bolt, Hex Head 1/2-20 x 3/4"	x	x
25	48100-15	Bushing, .376 ID Oilite	x	x
26	04030-03	Lockwasher 5/16"	x	x
27	04040-15	Flatwasher 5/16"	x	x
28	04001-136	Bolt, 3/8-16 x 1-1/2" Grade 8	x	x
29	04021-09	Nut, Elastic Stop 3/8-16	x	x
30	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4"	x	x
31	04001-62	Bolt, Hex Head 3/8-16 x 3.25"	x	x
32	04001-136	Bolt, Heax Head 3/8-16 x 1-1/2 Grade 8	x	x
33	04110-03	U-Nut, 3/8-16	x	x
34	46631	Spindle Assembly	x	x
35	43298	Shaft, Spindle	x	x
36	481024	Seal Upper	x	x
37	481022	Bearing Assembly	x	x
38	48114-04	Grease Fitting	x	x
39	48677	Valve, Grease Relief	x	x
40	43294	Housing, Spindle	x	x
41	43312	Spacer, Outside	x	x
42	43296	Spacer, Inside	x	x
43	481025	Seal, Lower	x	x
44	43297	Bushing, Bottom	x	x
45	481035	Nut, Special 1-1/16 - 18	x	x
46	43309	Spacer, Spindle	x	x
47	481706	Cutter Blade 16.5"	x	
	481707	Cutter Blade 18"		x
48	422713	Pivot, Idler Base	x	x
49	48224	Bearing	x	x
50	461314	Idler Arm	x	x
51	461175	Idler Arm	x	x
52	423109	Belt Cover LH (48 & 48A)	x	
52A	423110	Belt Cover RH (48 & 48A)	x	
52	423119	Belt Cover LH (52A)		x
52A	423120	Belt Cover RH (52A)		x
53	48926	Hub, Tapered 1-1/8" Bore	x	x
54	481962	Pulley, Idler 5.0"	x	x
55	482217	Pulley, Idler 5.0"	x	x
56	482148	Pulley 4.75"	x	
	481435	Pulley 5.35"		x
57	482149	Pulley Double Groove 4.75"	x	
	482150	Pulley Double Groove 5.35"		x
58	48100-06	Bushing, .753" ID	x	x
59	461036	Push Arm (Includes 58, 64, 60, 62)	x	x
60	04020-16	Nut, 5/8-18 UNF	x	x
61	04021-13	Nut, Elastic Stop 5/8-11	x	x
62	48763	Rod End, 5/8 Male RH Thread	x	x
63	04001-79	Bolt, Hex Head 5/8-11 x 4-1/2"	x	x
64	48114-08	Grease Fitting, 90 Degree	x	x
65	482137	Belt, Cutter Deck Drive (48" and 48A")	x	
	482139	Belt, Cutter Deck Drive (52A")		x
66	482138	Belt, RH Cutter Deck (48" and 48A")	x	
	482140	Belt, RH Cutter Deck (52A")		x
67	481050	Spring, Discharge Chute	x	x
68	451240	Push Arm Shaft	x	x
69	04015-14	Socket Head Capscrew, 1/4-20 x 1-3/8"	x	x
70	422599	Turbo Baffle, Bolt On	x	
	422600	Turbo Baffle Bolt On		x
71	04001-09	Bolt, Hex Head 5/16-18 x 1"	x	x

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

CUTTER DECK CONTROLS 40", 48", 48A" & 52A" DECKS



CUTTER DECK

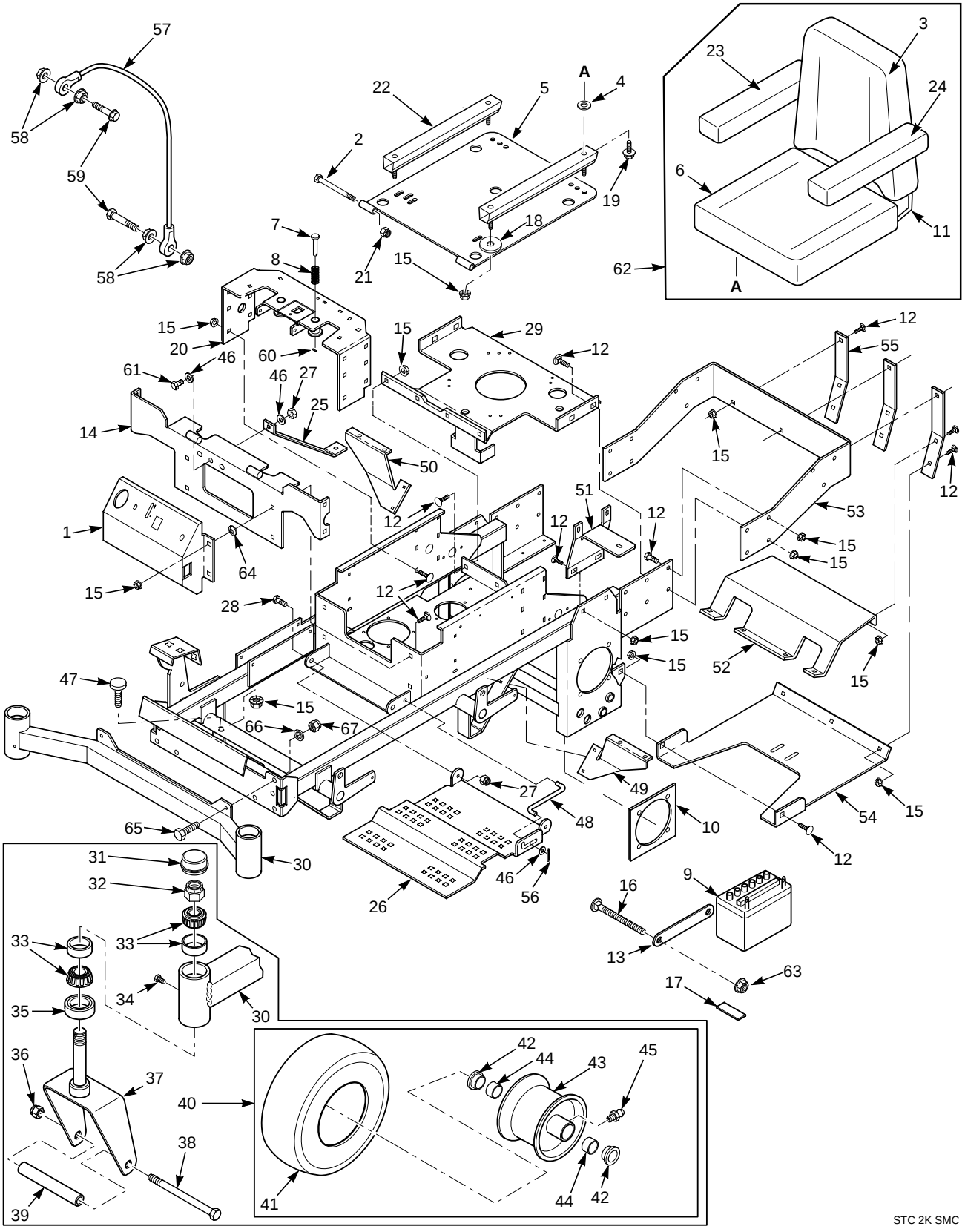
STC 2K CDC

CUTTER DECK CONTROLS 40", 48", 48A" & 52A" DECKS

Ref. No.	Part No.	Description	40"	48"	48A"	52A"
1	481764	Rod, Deck Lift Linkage	x	x	x	x
2	04020-28	Nut, Jam 1/2-20 LH Thread	x	x	x	x
3	481766	Rod End, 1/2-20 Female Thread	x	x	x	x
4	04050-10	Retaining Ring, 1/2" External "E"	x	x	x	x
5	481560	Slide, Deck Height Adjust	x	x	x	x
6	43487	Pin, Deck Lift	x	x	x	x
7	422403	Bracket, Cutting Height Adjustment	x	x	x	x
8	04009-02	Bolt, Shoulder 1/2-3/4"	x	x	x	x
9	48100-14	Bushing .502 ID	x	x	x	x
10	482211	Grip, Deck Latch Lever	x	x	x	x
11	461322	Lever, Deck Latch (Includes 9 &10)	x	x	x	x
12	422346	Slide, Cutting Height	x	x	x	x
13	04014-03	Screw, Cap 5/16-18 x 3" FHHS	x	x	x	x
14	422381	Guide, Short	x	x	x	x
15	04003-04	Bolt, Carriage 5/16-18 x 1"	x	x	x	x
16	422380	Guide, Long	x	x	x	x
17	481598	Spring, Helper	x	x	x	x
18	04021-05	Nut, 3/8-16 Center Lock	x	x	x	x
19	04040-09	Flatwasher, 5/8-.656 x 1.312 x .095	x	x	x	x
20	04019-04	Nut, 3/8-16 Serr. Flange	x	x	x	x
21	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"	x	x	x	x
22	43526	Swivel Joint LH	x	x	x	x
23	04061-07	Cotter Pin, 3/16 x 1"	x	x	x	x
24	04019-04	Nut, Serr. Flange 3/8-16	x	x	x	x
25	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"	x	x	x	x
26	45905	Bellcrank, RH Rear	x	x	x	x
27	48100-08	Bushing	x	x	x	x
28	48540	Chain	x	x	x	x
29	48114-04	Grease Fitting, 1/4-28 Self Tap	x	x	x	x
30	04021-09	Nut, Elastic Stop 3/8-16	x	x	x	x
31	04041-07	Flatwasher, 3/8-.391 x .938 x .105	x	x	x	x
32	04004-33	Stud, 5/8-11 x 22"	x	x	x	x
33	04040-09	Flatwasher, 5/8-.656 x 1.312 x .095	x	x	x	x
34	04020-09	Nut, 5/8-11 UNC	x	x	x	x
35	43527	Swivel Joint RH	x	x	x	x
36	04001-155	Bolt, Hex Head 1/2-13 x 5"	x	x	x	x
37	481765	Rod End, 1/2-20 Female	x	x	x	x
38	04021-05	Lock Nut, 3/8-16	x	x	x	x
39	43572	Spacer	x	x	x	x
40	04012-03	Set Screw, 5/16-18 x 1/4"	x	x	x	x
41	04021-11	Nut, Elastic Stop 7/16-14	x	x	x	x
42	04001-91	Bolt, Hex Head 7/16-14 x 2-1/2"	x	x	x	x
43	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"	x	x	x	x
44	04021-02	Lock Nut, 1/4-20	x	x	x	x
45	04003-23	Bolt, Carr. 3/8-16 x 1"	x	x	x	x
46	422451	Foot Pedal	x	x	x	x
47	451213	Foot Pedal Weldment	x	x	x	x
48	43557	Spacer	x	x	x	x
49	04020-27	Nut, 1/2-20 UNF-2B	x	x	x	x
50	451214	Bellcrank, LH Front	x	x	x	x
51	04001-77	Bolt, Hex Head 3/8-16 x 3-1/2"	x	x	x	x
52	04063-01	Key, 1/4 x 1/4 x 1-1/4"	x	x	x	x
53	04041-14	Flatwasher, 1.062 x 1.5 x .048	x	x	x	x
54	04050-08	Retaining Ring, 1" Ext.	x	x	x	x
55	04067-05	Ring Pin, 1/2 x 3.30"	x	x	x	x
56	481547	Lanyard, Deck Height Pin	x	x	x	x
57	45904	Bellcrank, LH Rear	x	x	x	x
58	04021-10	Nut, Elastic Stop 5/16-18	x	x	x	x
59	43554	Spacer	x	x	x	x

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

SHEET METAL COMPONENTS



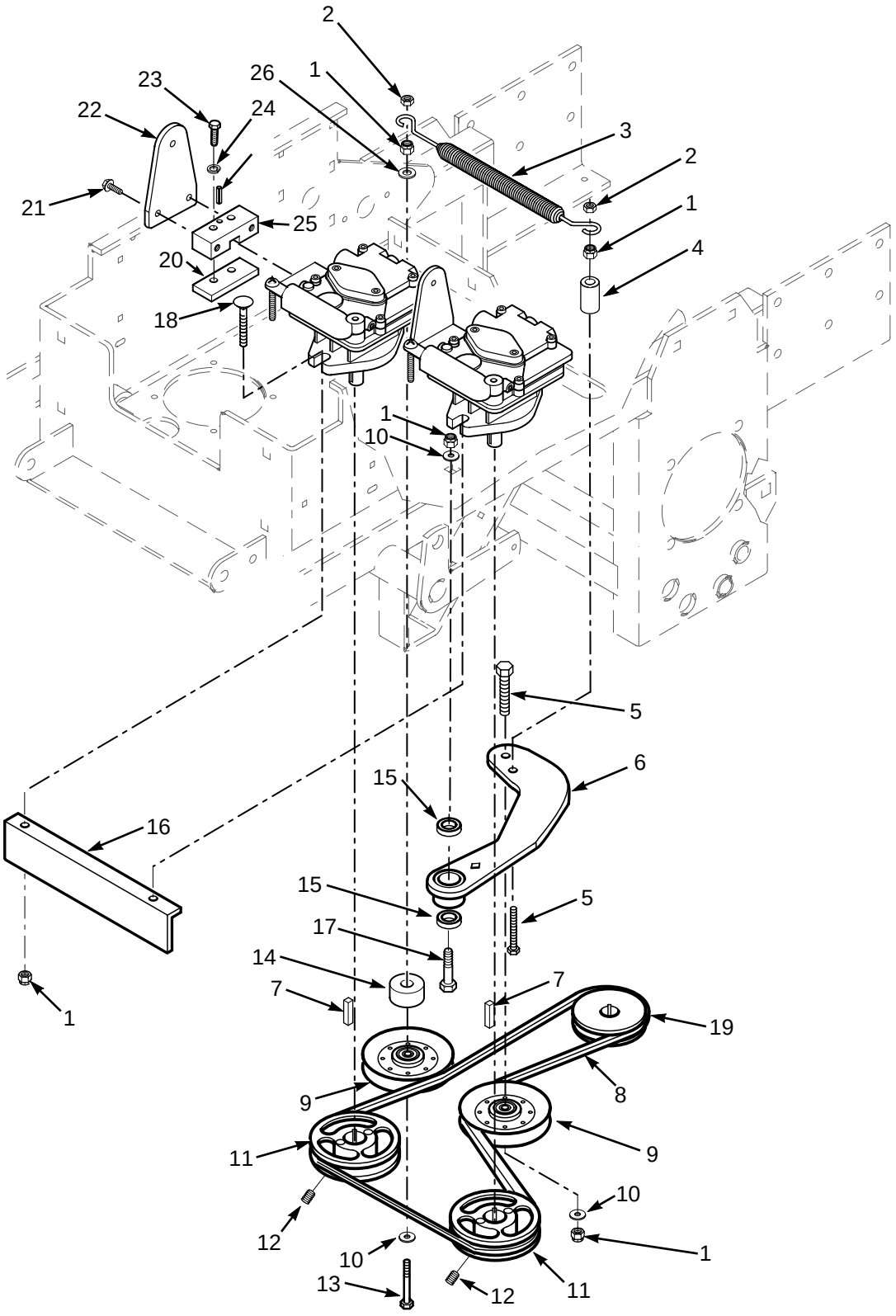
STC 2K SMC

SHEET METAL COMPONENTS

Ref. No.	Part No.	Description
1	423218	Panel, Instrument
2	04001-63	Bolt, Hex Head 5/16-18 x 3-1/2"
3	482105	Cushion, Back
4	04041-11	Flatwasher, 3/8-.406 x 1.5 x .179
5	451220	Plate, Seat Mounting
6	482111	Cushion, Lower Seat
7	43462	Pin Retainer, Spring
8	481389	Spring
9	48015	Battery
10	451290	Plate, Wheel Motor Mounting
11	482190	Pan, Seat Mounting
12	04003-12	Bolt, Carr. 5/16-18 x 3/4"
13	423058	Plate, Battery Mounting
14	451273	Weldment, Seat Plate Mounting
15	04019-03	Nut, Serr. Flange 5/16-18
16	04003-01	Bolt, Carr. 1/4-20 x 6"
17	48661	Pad, Rubber
18	04041-11	3/8 Flatwasher, 1-1/2" x 7 ga.
19	04003-04	Bolt, Carr. 5/16-18 x 1"
20	451221	Weldment, Seat Brace
21	04021-10	Nut, Elastic Stop 5/16-18
22	46570	Seat Track Assy
23	482108	Arm Pad, RH
	482110	Bracket, Armrest RH
24	482107	Arm Pad, LH
	482109	Bracket, Armrest LH
25	423060	Brace, Seat Plate
26	423211	Footplate
27	04021-09	Nut, Elastic Stop 3/8-16
28	04001-19	Bolt, Hex Head 3/8-16 x 1"
29	451262	Plate, Engine Mounting
30	451276	Weldment, Caster Support (STC-40)
	451277	Weldment, Caster Support (STC-48)
	451278	Weldment, Caster Support (STC-48A & 52A)
31	481559	Cap, Grease
32	04021-20	Nut, Elastic Stop 1.0-14
33	481657	Bearing Set
34	482028-01	Plug, 1/4-28
35	481025	Seal, 2.0" OD x 1.625" ID
36	04021-07	Nut, Elastic Stop 1/2-13
37	45934	Yoke, Front Caster Wheel
38	04001-134	Bolt, Hex Head 1/2-13 x 7-1/2"
39	43430	Sleeve
40	48551	Caster Wheel Assembly (Incl. 41 thru 45)
41	481613	Tire, 13 x 5.0-6 Smooth
42	481770	Bushing
43	481612	Rim (Includes Item 45)
44	481846	Bearing
45	48114-06	Fitting, Grease
46	04041-07	Flatwasher, 3/8-.391 x .938 x.105
47	481284	Stud, Rubber Stop
48	44136	Rod, Footplate Prop
49	423202	Bracket, Lower LH Fuel Tank
50	423200	Bracket, Fuel Tank Front
51	423201	Bracket, Fuel Tank Rear
52	423186	Heatshield
53	423212	Bumper, Rear
54	423179	Plate, Skid
55	423229	Bracket, Support
56	04062-02	Hair Pin Cotter, .080 x 1.19
57	48566	Cable, Seat Stop
58	04019-02	Nut, Serr. Flange 1/4-20
59	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
60	04060-01	Roll Pin, Spring 5/32 x 3/4"
61	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
62	482027	Seat Assembly
63	04021-08	Nut, Elastic Stop 1/4-20
64	04024-03	Push Nut, 5/16
65	04001-28	Bolt, Hex Head 7/16-14 x 1-1/4"
66	04030-05	Lockwasher, 7/16"
67	04021-11	Nut, Elastic Stop 7/16-14

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

DRIVE SYSTEM COMPONENTS



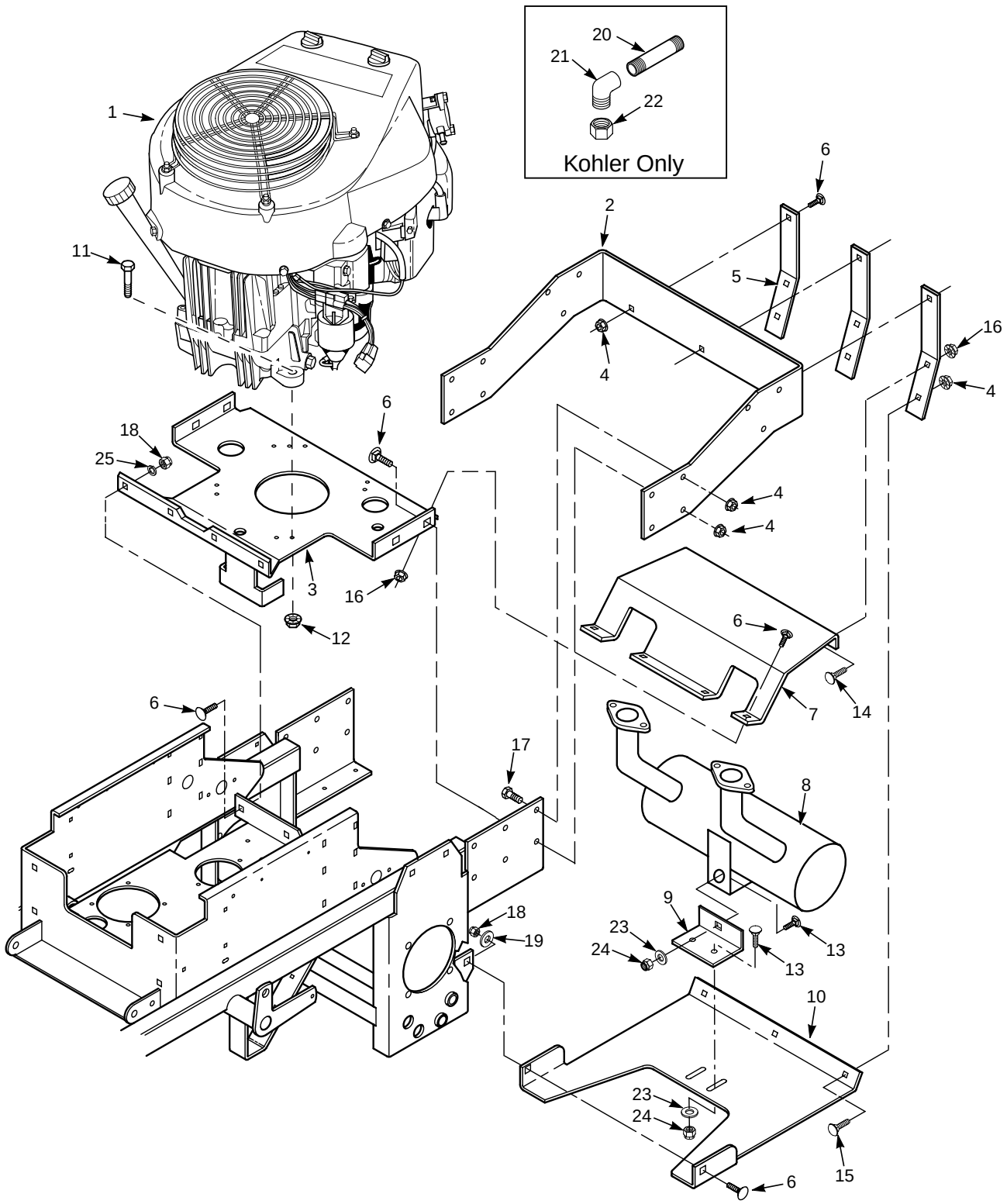
STC 2K DSC

DRIVE SYSTEM COMPONENTS

Ref. No.	Part No.	Description
1	04021-09	Nut, Elastic Stop 3/8-16
2	04021-05	Nut, Center Lock 3/8-16
3	481994	Spring
4	43376	Spacer
5	04001-159	Bolt, Hex Head 3/8-16 x 2-1/4" Grade 8
6	461305	Idler Arm, Pump Drive
7	04063-14	Key, 5 x 5 x 25mm
8	482009	Belt, Transmission
9	481048	Pulley
10	04043-04	Flatwasher, 3/8-.391 x .938 x .105
11	482096	Pulley, 4.45 Dia.
12	04012-04	Set Screw, 5/16-18 x .375
13	04001-140	Bolt, 3/8-16 x 3-1/4" Grade 8
14	43286	Spacer, Idler
15	48224	Bearing
16	423185	Belt Guard
17	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
18	04003-11	Bolt, Carr. 3/8-16 x 1-1/4"
19	482097	Pulley, 4.45 Dia. - 1" Bore
20	421203	Clamp Plate
21	04017-05	Hex Head Capscrew, 1/4-20 x 3/4"
22	423055	Control Lever, Pump
23	04001-59	Hex Head Capscrew, 1/4-20 x 1-1/4"
24	04030-02	Lockwasher, 1/4"
25	48829	Block, Pump Control
26	04041-07	Flatwasher, 3/8-.391 x .938 x .105

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

ENGINE AND ATTACHING PARTS



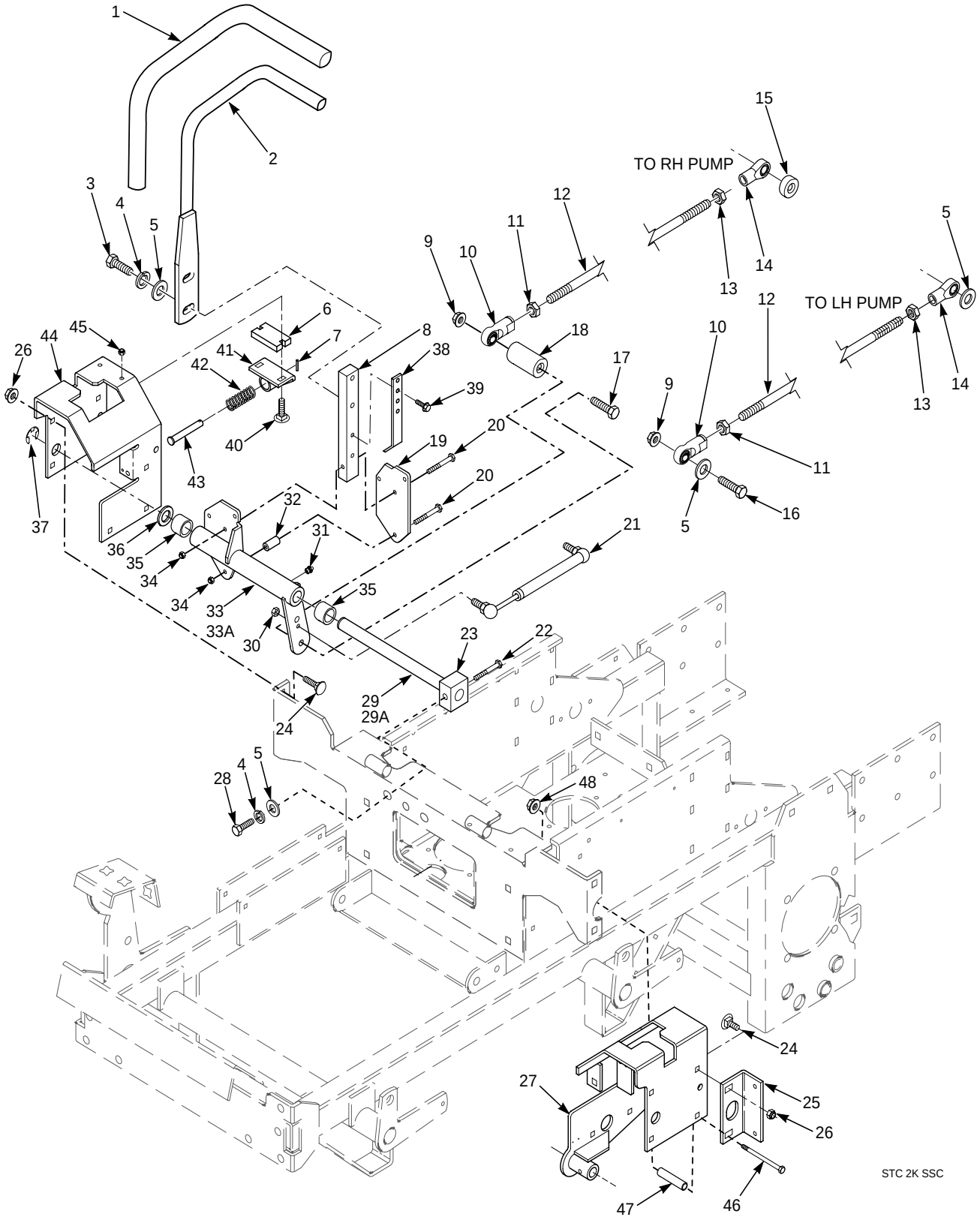
STC 2K EAPKA

ENGINE AND ATTACHING PARTS

Ref. No.	Part No.	Description	17KA	19KA	20CV	21KA	23KA
1	482104	Engine, Kawasaki (FH500V-AS26)	x				
	482142	Engine, Kawasaki (FH601V-BS11)		x			
	482206	Engine, Kohler (PS-65567)			x		
	482124	Engine, Kawasaki (FH641V-AS09)				x	
	482136	Engine, Kawasaki (FH680V-AS12)					x
2	423212	Bumper, Rear	x	x	x	x	x
3	451262	Plate, Engine Mounting	x	x	x	x	x
4	04019-04	Nut, Serr. Flange 3/8-16	x	x	x	x	x
5	423229	Bracket, Support	x	x	x	x	x
6	04003-23	Bolt, Carr. 3/8-16 x 1”	x	x	x	x	x
7	423186	Heatshield	x	x	x	x	x
8	482125	Muffler	x				
	482126	Muffler		x		x	x
	482208	Muffler			x		
9	423183	Bracket, Muffler	x	x	x	x	x
10	423179	Plate, Skid	x	x	x	x	x
11	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2”	x	x	x	x	x
12	04019-03	Nut, Serr. Flange 5/16-18	x	x	x	x	x
13	04003-04	Bolt, Carr. 5/16-18 x 1”	x	x	x	x	x
14	04003-12	Bolt, Carr. 5/16-18 x 3/4”	x	x	x	x	x
15	04003-31	Bolt, Carr. 3/8-16 x 3/4”	x	x	x	x	x
16	04019-03	Nut, Serr. Flange 5/16-18	x	x	x	x	x
17	04017-27	Capscrew, 3/8-16 x 1” Serr. Flange	x	x	x	x	x
18	04021-09	Nut, Elastic Stop 3/8-16	x	x	x	x	x
19	04041-07	Flatwasher, 3/8-.391 x .938 x .105	x	x	x	x	x
20	48402-02	Extension, Oil Drain 2”			x		
21	48600-01	Street Elbow, 3/8” NPT			x		
22	48257	Pipe Cap, Hex 3/8”			x		
23	04040-15	Flatwasher, 5/16-.375 x .875 x .083	x	x	x	x	x
24	04021-10	Nut, Elastic Stop 5/16-18	x	x	x	x	x
25	04030-04	Lockwasher, 3/8”	x	x	x	x	x

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

STEERING COMPONENTS

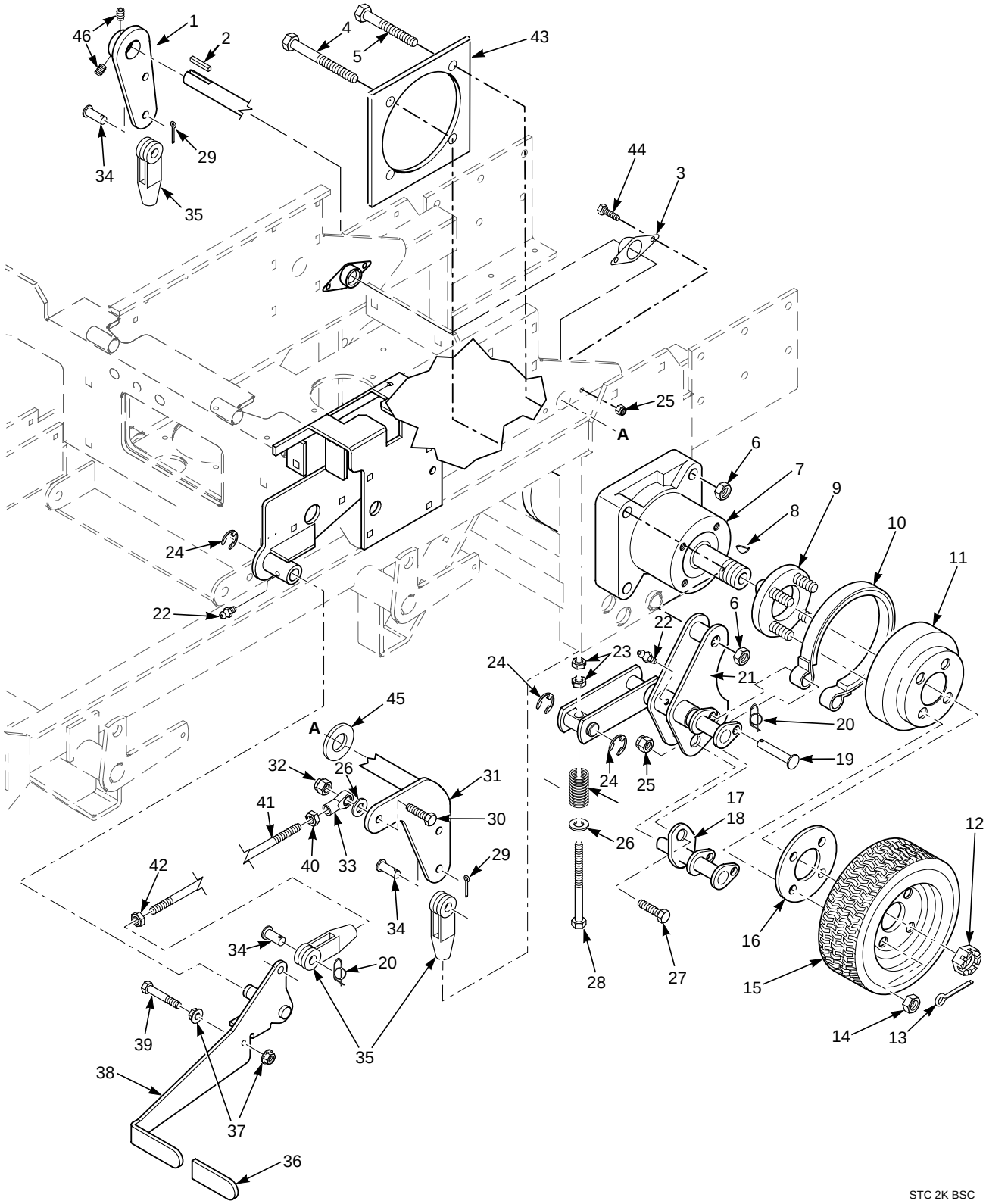


STEERING COMPONENTS

Ref. No.	Part No.	Description
1	481599	Grip, Control Lever
2	461037	Handle Bar (Includes item 1)
3	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
4	04030-04	Lock Washer, 3/8"
5	04041-07	Flatwasher, 3/8-.391 x .938 x .105
6	423056	Spacer
7	04060-01	Roll Pin, Spring 5/32 x 3/4"
8	422372	Bar, Control Lever
9	04021-09	Nut, Elastic Stop 3/8-16
10	48464	Rod End, 3/8-24 RH Female
11	04020-25	Nut, 3/8-24 RK Thread
12	482152	Rod, Pump Control Linkage
13	04020-26	Nut, 3/8-24 UNF-2B LH Thread
14	48544	Rod End, 3/8-24 LH Thread
15	43077	Spacer
16	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
17	04001-62	Bolt, Hex Head 3/8-16 x 3-1/4"
18	43269	Spacer
19	423054	Plate, Control Lever
20	04001-17	Bolt, Hex Head 5/16-18 x 2"
21	461090	Gas Damper (Includes ball stud and clip)
	481356	Ball Stud, Gas Spring (Not Shown)
	481357	Spring Clip, Gas Spring (Not Shown)
22	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
23	482099	Block Clamping
24	04003-12	Bolt, Carr. 5/16-18 x 3/4"
25	423200	Bracket, Fuel Tank Front
26	04019-03	Nut, Serr. Flange 5/16-18
27	461307	Control Plate Weldment LH w/decal
28	04001-18	Bolt, Hex Head 3/8-16 x 3/4"
29	43561	Shaft, Steering Control LH
	43562	Shaft, Steering Control RH
30	04021-04	Lock Nut 5/16-18
31	48114-04	Grease Fitting, 1/4-28 Self Tap
32	43559	Spacer, Control
33	49313	Control Lever Weldment RH (Includes 31 & 35)
	49312	Control Lever Weldment LH (Includes 31 & 35)
34	04021-10	Nut, Elastic Stop 5/16-18
35	48100-06	Bushing
36	04041-08	Flatwasher, 1-1/4 x 49/64 x 16 Ga.
37	04050-02	Retaining Ring, 3/4" Ext.
38	423057	Bracket, Switch Actuator
39	04017-16	Bolt, Hex Serr. Flange 5/16-18 x 3/4"
40	04003-06	Bolt, Carr. 1/4-20 x 1"
41	45918	Bracket, Control Return
42	481389	Spring
43	43477	Pin Retainer
44	461308	Control Plate Weldment RH w/Decal
45	04021-08	Nut, Elastic Stop 1/4-20
46	04001-100	Bolt, Hex Head 3/8-16 x 6"
47	43556	Spacer
48	04019-04	Nut, Serr. Flange 3/8-16

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

BRAKE COMPONENTS

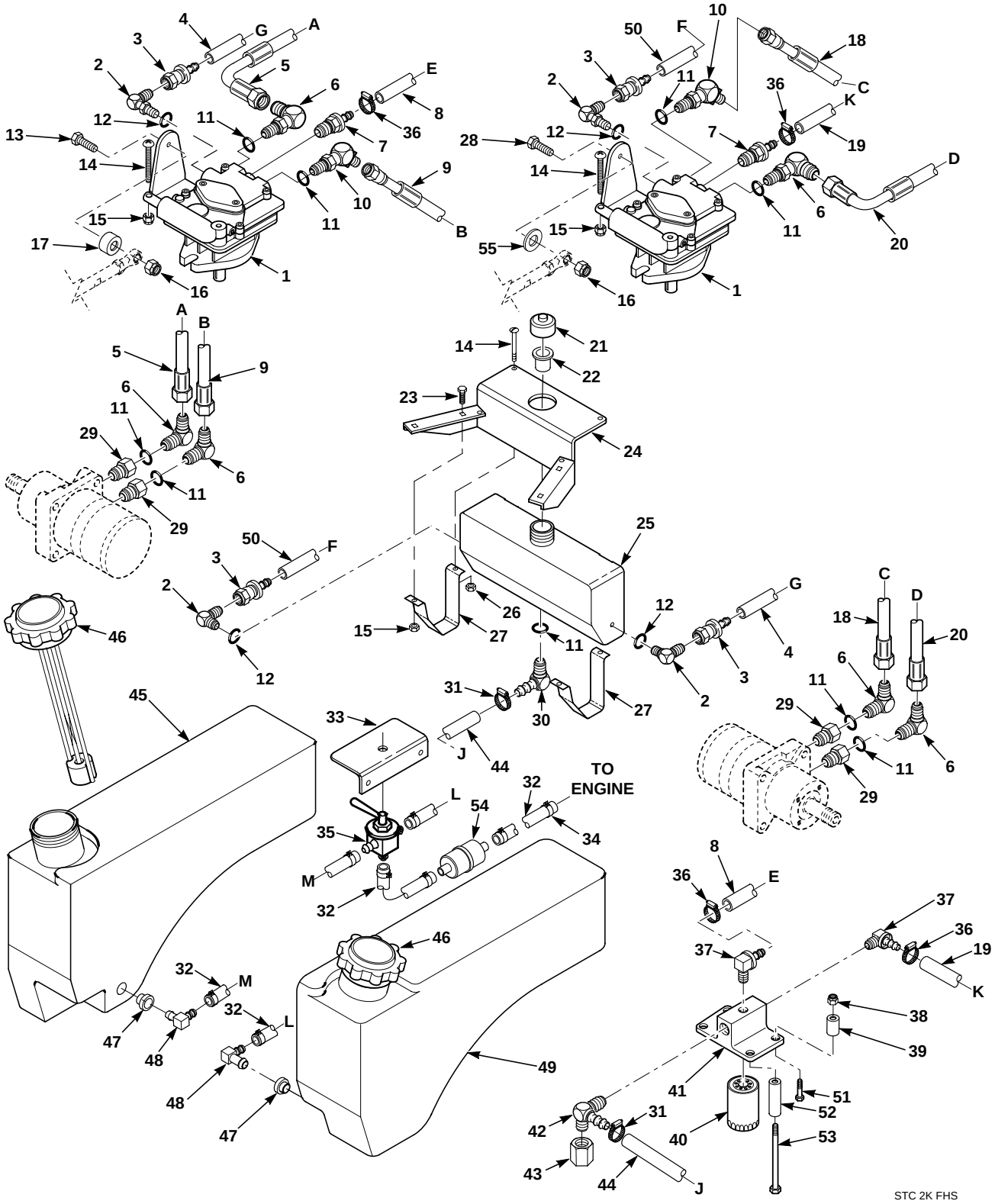


BRAKE COMPONENTS

Ref. No.	Part No.	Description
1	451224	Brake Lever
2	04063-20	Key, 1/4 x 1/4 x 1”
3	482061	Bushing, Self Align
4	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2”
5	04001-153	Bolt, Hex Head 1/2-13 x 2-1/4”
6	04021-19	Nut, 1/2-13 Center Lock
7	481529	Wheel Motor Ross
8	04063-25	Key, Woodruff 5/16 x 1”
9	46929	Wheel Hub Assembly
10	481601	Brake Band Assembly
11	48513	Brake Drum
12	48680	Nut, Hex Castle 1.0-20 UNEF
13	04061-06	Cotter Pin, 9/64 x 1-1/2”
14	04028-01	Lug Nut
15	481831	Wheel Assembly (40”), 23 x 8.50-12
	481832	Rim W/Valve Stem (40”)
	481833	Tire (40”), 23 x 8.50-12
	481850	Wheel Assembly (48” &52”) 24 x 12-12
	481851	Rim W/Valve Stem (48” & 52”)
	481852	Tire (48” & 52”) 24 x 12-12
16	422487	Wheel Spacer
17	451074	Shaft Weldment, RH
18	451073	Shaft Weldment, LH
19	04064-03	Clevis Pin, 3/8 x 2”
20	04069-01	Pin, Rue Cotter 3/8 Dia.
21	451071	Brake Linkage LH
	451072	Brake Linkage RH
22	48114-04	Grease Fitting, 1/4-28 Self Tap
23	04020-14	Nut, 3/8-24 UNF
24	04050-01	Retaining Ring, .625 Ext.
25	04021-10	Nut, Elastic Stop 5/16-18
26	04041-07	Flatwasher, 3/8-.391 x .938 x .105
27	04001-09	Bolt, Hex Head 5/16-18 x 1”
28	04001-157	Bolt, Hex Head 3/8-24 x 5-3/4”
29	04061-02	Cotter Pin, 3/32 x 3/4”
30	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4”
31	451225	Brake Shaft
32	04021-05	Hex Lock Nut, 3/8-16
33	48544	Rod End, 3/8-24 LH Thread
34	04064-02	Clevis Pin, 3/8 x 1.06
35	48343-04	Clevis, 3/8-24
36	482102	Grip, Brake Lever
37	04019-04	Nut, Serr. Flange 3/8-16
38	461283	Brake Lever
39	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4”
40	04020-17	Nut, 3/8-24 UNF-2B LH Thread
41	43568	Brake Rod
42	04020-14	Nut, 3/8-24 UNF
43	451290	Plate Weldment, Motor Backing
44	04001-08	Bolt, Hex Head 5/16-18 x 3/4”
45	04042-05	Flatwasher, 1.0-1.062 x 1.75 x .10
46	04012-03	Setscrew, 5/16-18 x 1/4”

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

FUEL AND HYDRAULIC SYSTEM



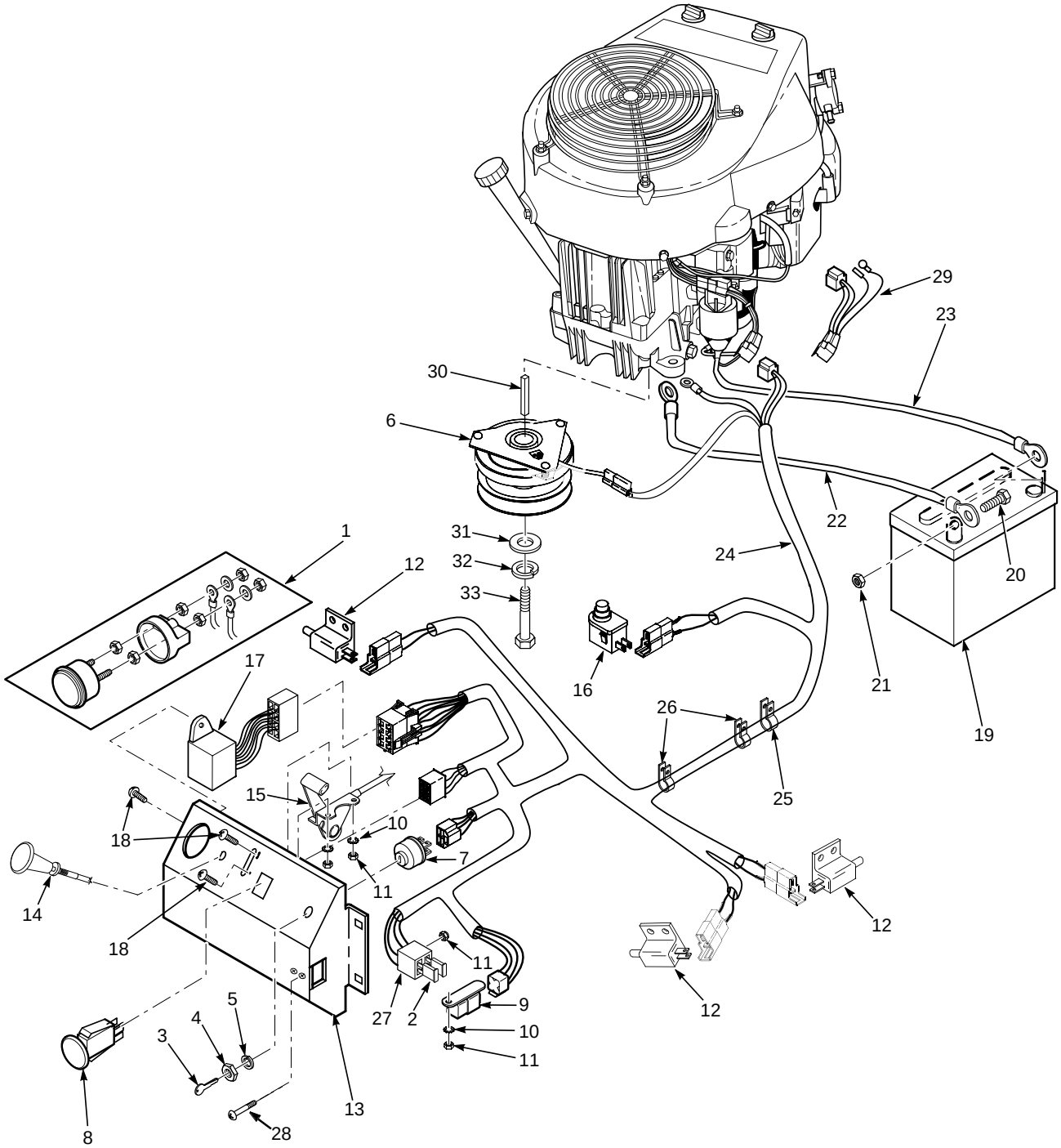
FUEL AND HYDRAULIC SYSTEM

Ref. No.	Part No.	Description
1	48551	Pump, Sunstrand BDP-10L 117
2	48350-09	Elbow, 90 Degree 3/8 x 3/8”
3	48353-06	Coupling
4	48811	Hose, 3/8 Pushlock 21” Long
5	482048	Hose Assembly
6	48350-02	Elbow, 90 Degree 1/2 x 1/2”
7	481467-01	Fitting, 7/16 O-Ring x Hose Barb
8	48811	Hose, 3/8 Pushlock 27” Long
9	482049	Hose Assembly
10	48485-01	Elbow, 45 Degree 3/4 JIC x O-Ring
11	48603-02	O-Ring
12	48603-06	O-Ring
13	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4”
14	04010-10	Screw, 1/4-20 x 2”
15	04021-08	Nut, Elastic Stop 1/4-20
16	04021-09	Nut, Elastic Stop 3/8-16
17	43077	Spacer
18	482047	Hose Assembly
19	48811-13	Hose, 3/8 Pushlock 34” Long
20	482046	Hose Assembly
21	481164	Cap, Hydraulic Tank
22	481507	Insert, Filler Neck
23	04017-05	Capscrew, 1/4-20 x 3/4” Serr. Flange
24	423059	Support Bracket, Hydraulic Tank
25	461323	Hydraulic Tank Assembly w/fittings
26	04020-02	Nut, 1/4-20 UNC
27	422794	Strap, Hydraulic Tank
28	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2”
29	48938-02	O-Ring Bushing, 5/8 Tube
30	482202	Elbow, 3/4-16 O-Ring 1/2 Hose
31	48136-05	Clamp, .87 Max Dia.
32	48058	Fuel Hose, 1/4 ID
33	423204	Bracket Fuel Valve
34	48059-01	Clamp, Fuel Hose 1/4 Hose ID
35	482212	Valve, Fuel Shutoff
36	48136-07	Clamp, .62 Max. / .25 Min. Dia.
37	481301-03	Elbow, 1/4 NTP x 3/8 Hose Barb
38	04019-03	Nut, Serr. Flange 5/16-18
39	43096	Spacer, Oil Filter
40	48758	Oil Filter
41	48471-02	Filter Head Assembly
42	482196	Fitting, Tee Special
43	48571-02	Cap, 3/4-16 JIC
44	482197	Hose, Filter Inlet
45	482199	Fuel Tank RH
46	481958	Cap, Fuel Tank w/Guage
47	48309	Tank Bushing
48	48939	Elbow, 90 Degree
49	482198	Fuel Tank LH
50	48811	Hose, 3/8 Pushlock 15” Long
51	04001-53	Bolt, Hex Head 5/16-18 x 2-1/2”
52	43555	Spacer
53	04001-94	Bolt, Hex Head 5/16-18 x 7-1/2”
54	**	Fuel Filter
55	04041-07	Flatwasher, 3/8-.391 x .938 x .105

* Common hardware which can be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

** Available through the individual engine manufacturer.

ELECTRICAL SYSTEM (KAWASAKI & KOHLER)

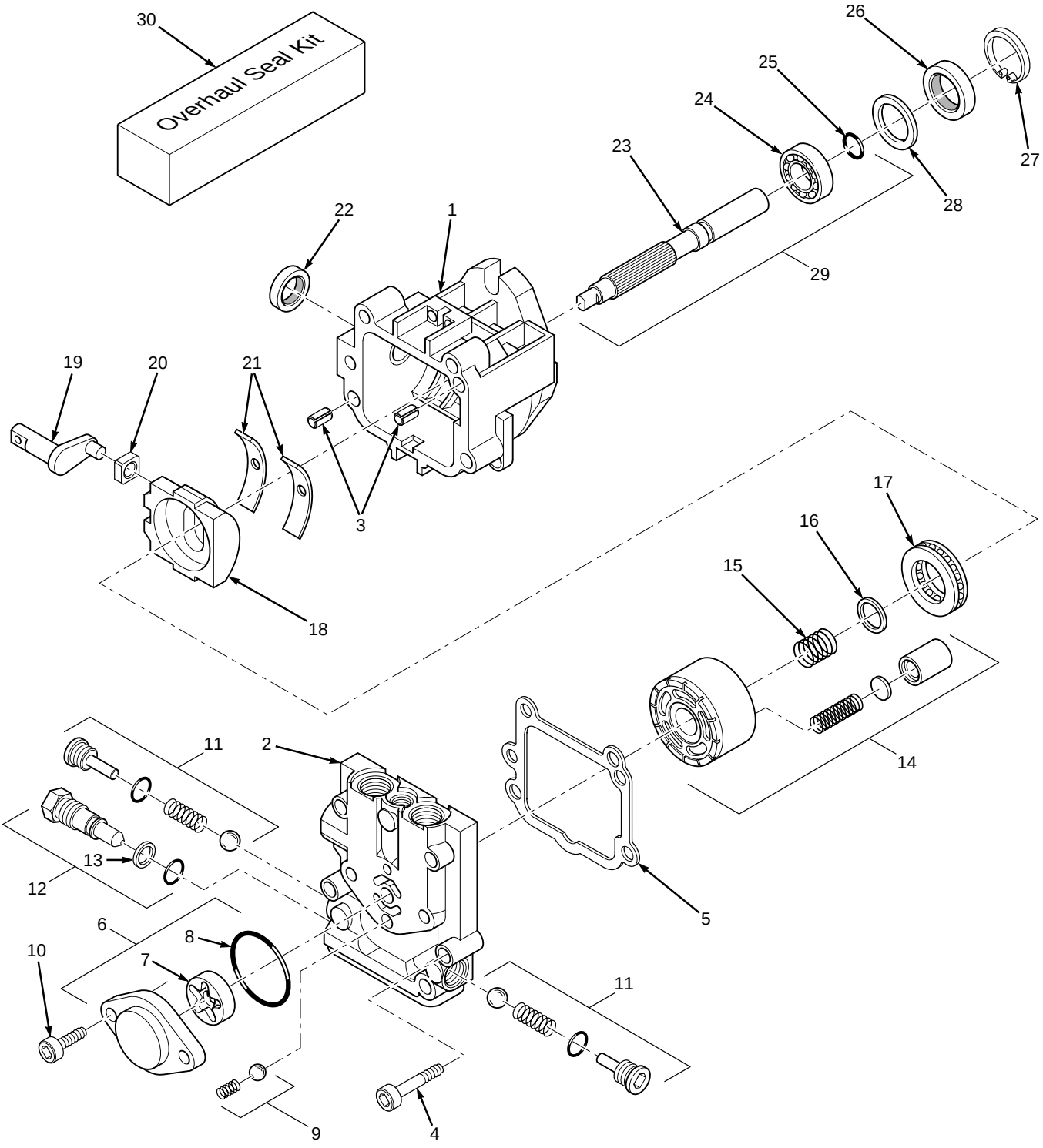


STC 2K ESKA

ELECTRICAL SYSTEM (KAWASAKI & KOHLER)

Ref. No.	Part No.	Description
1	48023	Hourmeter
2	48298	Fuse, 20 amp
3	48017-02	Key, Ignition
4	48017-04	Nut, Hex 5/8-32
5	48017-03	Lockwasher, 5/8" Internal
6	461073	Electric PTO Clutch
7	48798	Switch, Ignition
8	481687	Switch, PTO
9	48788	Relay
10	04031-01	Lock Washer, #10 External Tooth
11	04020-01	Nut, Hex #10-32
12	481637	Switch, N/O
13	423218	Panel, Instrument
14	482210	Choke Control - Kawasaki
	482221	Choke Control - Kohler
15	482209	Throttle Control
16	481638	Switch, Seat
17	482313	Module, Interlock
18	04010-01	Screw, #10-32 x .5" Phillips Head
19	48015	Battery
20	04001-44	Bolt, Hex Head 1/4-20 x .5"
21	04020-02	Nut, Hex 1/4-20
22	48029-14	Cable, Battery Black (negative)
23	48029-13	Cable, Battery Red (positive) - Kawasaki
	48029-02	Cable, Battery Red (positive) - Kohler
24	482215	Wiring Harness, Main
25	48030-10	Clamp, Cable 3/4" ID
26	48030-09	Clamp, Cable 1/2" ID
27	42413	Block, Fuse
28	04010-11	Screw, #10-32 x 1.5" Phillips Head
29	482093	Adaptor, Wiring Harness (Kawasaki only)
30	04063-24	Key, 1/4 x 1/4 x 2-3/4"
31	04041-28	Flatwasher, 7/16-.469 x 1-3/4" x 1/4"
32	04030-05	Lockwasher, 7/16"
33	04001-101	Bolt, Hex Head 7/16-20 x 2-1/2" UNF

HYDRAULIC PUMP ASSEMBLY



390S0167

HYDRAULIC PUMP ASSEMBLY

Ref. No.	Part No.	Description
1	HG 2510065	Housing Kit (Includes Housing, Journal Bearing)
2	HG 2510066	End Cap
3	HG 50641	Straight Headless Pin
4	HG 51055	Hex Head Screw 5/16-18 x 1.0
5	HG 50381	End Cap O-Ring
6	HG 2513027	Charge Pump Kit (Includes Charge Cover, Gerotor Assy., O-Ring)
7	HG 50273	Gerotor Assembly
8	HG 9004100-1430	O-Ring, Charge Pump Cover
9	HG 2510011	Charge Relief Valve Kit
10	HG 50633	Socket Head Screw
11	HG 2510027	Check Valve Kit (Includes Check Plug, Spring, O-Ring, Orifice Check Valve)
12	HG 2513030	Bypass Valve Kit (Includes Bypass Valve, O-Ring, Back-up Ring)
13	HG 9006110-0120	Backup Ring
14	HG 70331	Cylinder Block Kit
15	HG 2003014	Block Spring
16	HG 2003017	Block Thrust Washer
17	HG 2003044	Roller Thrust Bearing
18	HG 2003087	Swash Plate
19	HG 2003005	Trunnion Arm
20	HG 2000015	Guide Slot
21	HG 2003023	Cradle Bearing
22	HG 9008000-0126	Lip Seal
23	HG 2003020	Pump Shaft
24	HG 2003043	Ball Bearing
25	HG 2003016	Retaining Ring
26	HG 9008000-0128	Lip Seal
27	HG 2003052	Retaining Ring
28	HG 2003018	Spacer
29	HG 2513038	Shaft Kit (Includes Pump Shaft, Ball Bearing, Retaining Ring)
30	HG 2513018	Overhaul Seal Kit (Includes Gasket, Trunnion Seal, Input Shaft Seal, Charge Pump O-Ring)

* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

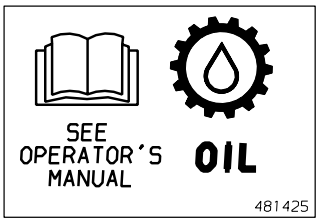
REPLACEMENT DECALS AND INFORMATION PLATES

1

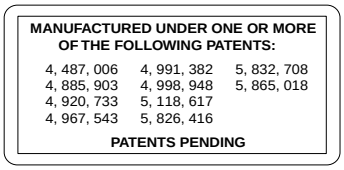
WARNING
ROTATING BLADES AND BELTS
• KEEP HANDS, FEET & CLOTHING CLEAR
• KEEP ALL GUARDS IN PLACE
• SHUT OFF ENGINE & DISENGAGE BLADE CLUTCH BEFORE SERVICING
• CLEAR AREA OF DEBRIS BEFORE MOWING
• USE CAUTION IN DIRECTING DISCHARGE
• KEEP BYSTANDERS, CHILDREN & PETS AWAY
• READ INSTRUCTION MANUAL BEFORE OPERATING
DO NOT OPERATE WITHOUT DISCHARGE CHUTE, MULCHING KIT, OR ENTIRE GRASS CATCHER INSTALLED
481040

2

3



4



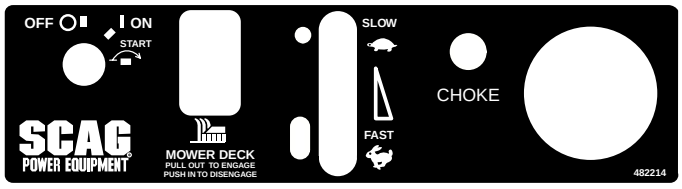
5

6

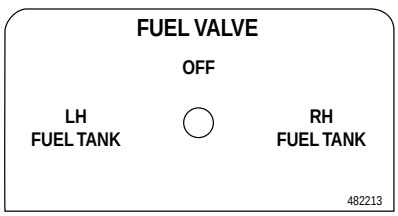
7

8

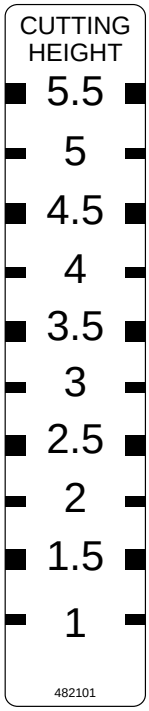
9



10



11



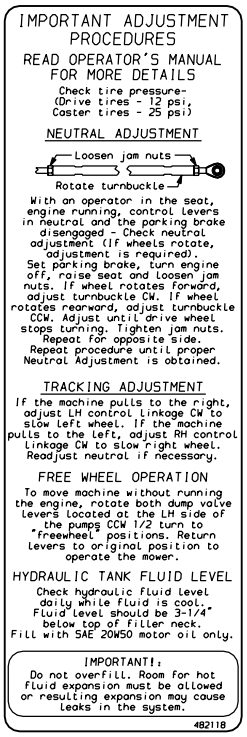
12

13

STC 2K RDP1

REPLACEMENT DECALS AND INFORMATION PLATES

Ref. No.	Part No.	Description
1	48071	Decal, Danger-Spining Blades
2	481040	Decal, Warning-Rotating Blades
3	48317	Decal, 40
	48318	Decal, 48
	481953	Decal, 48A
	481954	Decal 52A
4	481425	Decal, Oil
5	48656	Decal, Patents
6	482100	Decal, Traction Control
7	481971	Decal, Heavy Duty Commercial
8	48404	Decal, Metalcraft - Made in USA
9	481039	Decal, Belt Cover
10	482214	Decal, Instrument Panel
11	482213	Decal, Fuel Valve Position
12	482101	Decal, Cutting Height
13	482216	Decal, Control Panel
14	482118	Decal, Seat Support
15	482219	Decal, Rear Bumper
16	482166	Decal, Front Footplate
17	482165	Decal, Discharge Chute


IMPORTANT ADJUSTMENT PROCEDURES
READ OPERATOR'S MANUAL FOR MORE DETAILS
Check tire pressure- (Drive tires - 12 psi; Caster tires - 25 psi)
NEUTRAL ADJUSTMENT
Loosen jam nuts
Rotate turnbuckle
With an operator in the seat, engine running, control levers in neutral and the parking brake disengaged - Check neutral adjustment (If wheels rotate, adjustment is required). Set parking brake, turn engine off, raise seat and loosen jam nuts. If wheel rotates forward, adjust turnbuckle CW. If wheel rotates rearward, adjust turnbuckle CCW. Adjust until drive wheel stops turning. Tighten jam nuts. Repeat for opposite side. Repeat procedure until proper Neutral Adjustment is obtained.
TRACKING ADJUSTMENT
If the machine pulls to the right, adjust LH control linkage CW to slow left wheel. If the machine pulls to the left, adjust RH control linkage CW to slow right wheel. Readjust neutral if necessary.
FREE WHEEL OPERATION
To move machine without running the engine, rotate both dump valve levers located at the LH side of the pumps CCW 1/2 turn to "freewheel" positions. Return levers to original position to operate the mower.
HYDRAULIC TANK FLUID LEVEL
Check hydraulic fluid level daily while fluid is cool. Fluid level should be 3-1/4" below top of filler neck. Fill with SAE 20W50 motor oil only.
IMPORTANT!: Do not overfill. Room for hot fluid expansion must be allowed or resulting expansion may cause leaks in the system.
482118
14

15

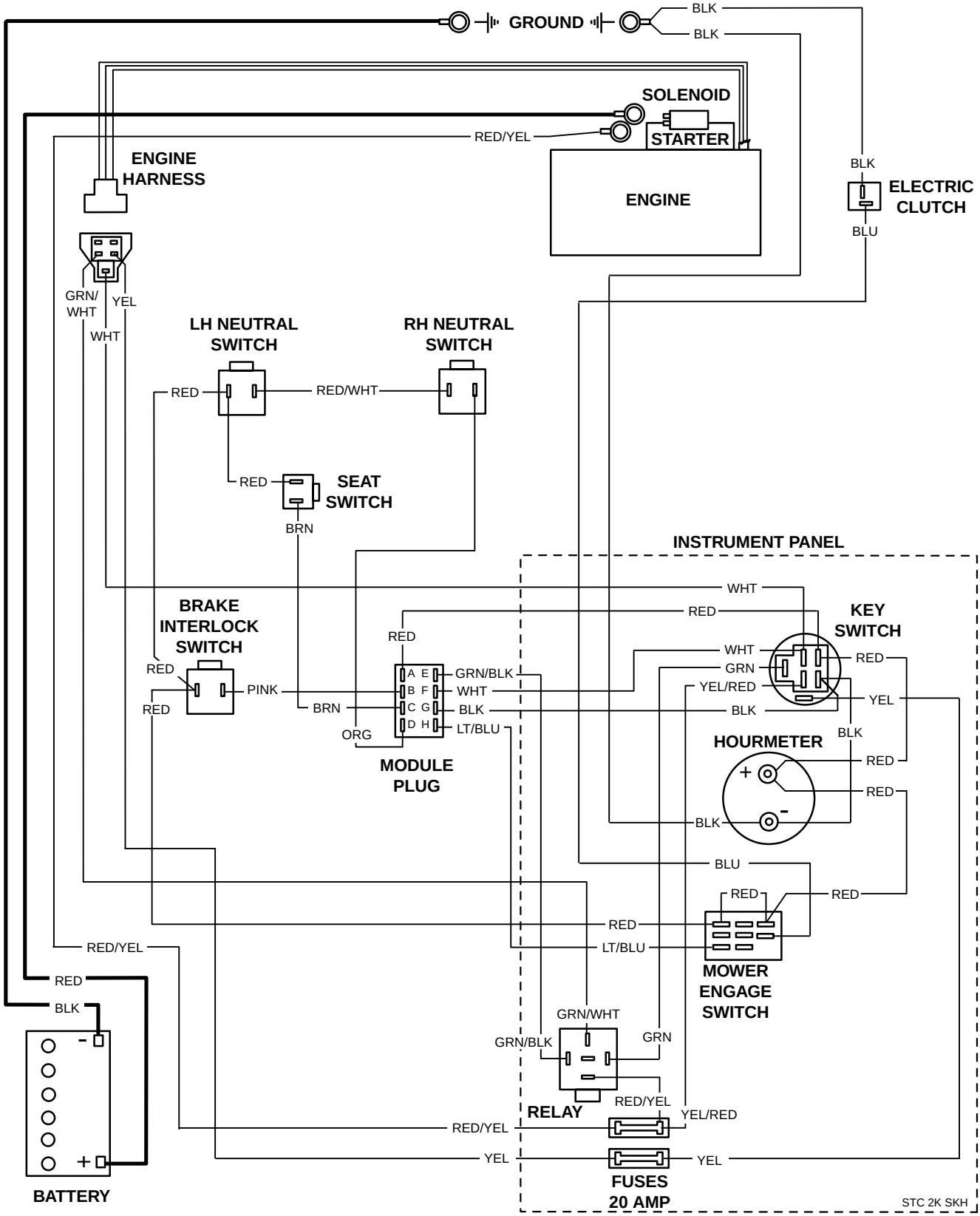
16

3

17

STC 2K RDP2

ELECTRICAL SCHEMATIC - KAWASAKI & KOHLER



LIMITED WARRANTY - COMMERCIAL EQUIPMENT

Any part of the Scag commercial mower manufactured by Scag Power Equipment and found, in the reasonable judgment of Scag, to be defective in materials or workmanship, will be repaired or replaced by an Authorized Scag Service Dealer without charge for parts and labor. This warranty is limited to the original purchaser and is not transferable. Proof of purchase will be required by the dealer to substantiate any warranty claims. All warranty work must be performed by an Authorized Scag Service Dealer.

This warranty is limited to the following specified periods from the date of the original retail purchase for defects in materials or workmanship:

* Wear items including drive belts, blades, hydraulic hoses and tires are warranted for ninety (90) days.
* Batteries are covered for ninety (90) days.
* Frame and structural components including oil reservoir, fittings, and oil coolers are warranted for 1 year.
* Cutter decks are warranted against cracking for a period of three (3) years. (Parts and labor 1st year; Parts only 2nd and 3rd year.) The repair or replacement of the cutter deck will be at the option of Scag Power Equipment. We reserve the right to request components for evaluation. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
* Engines and electric starters are covered by the engine manufacturer's warranty period.
* Major drive system components (hydraulic pumps and hydraulic motors only) are warranted for two (2) years by Scag Power Equipment. (Parts and labor 1st year; Parts only 2nd year.) (Two year warranty excludes fittings, hoses, cooling system, oil reservoir, drive belts, transaxles). The repair or replacement of the hydraulic pump or hydraulic motor will be at the option of Scag Power Equipment. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
* Electric clutches have a Limited Warranty for 2 year (Parts and labor 1st year; Parts only 2nd year).
* Cutter Spindle Assemblies 46631 have a Limited Warranty for three years (Parts and labor 1st year; Parts only 2nd and 3rd year).
* Any Scag product used for rental purposes is covered by a 90 day warranty.

The Scag mower, including any defective part must be returned to an Authorized Scag Service Dealer within the warranty period. The expense of delivering the mower to the dealer for warranty work and the expense of returning it to the owner after repair will be paid for by the owner. Scag's responsibility is limited to making the required repairs and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any Scag mower.

This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual. The warranty does not apply to any damage to the mower that is the result of improper maintenance, or to any mower or parts that have not been assembled or installed as specified in the Operator's Manual and Assembly Manual. The warranty does not cover any mower that has been altered or modified, changing performance or durability. In addition, the warranty does not extend to repairs made necessary by normal wear, or by the use of parts or accessories which, in the reasonable judgment of Scag, are either incompatible with the Scag mower or adversely affect its operation, performance or durability.

Scag Power Equipment reserves the right to change or improve the design of any mower without assuming any obligation to modify any mower previously manufactured. All other implied warranties are limited in duration to the one (1) year warranty period or ninety (90) days for mowers used for rental purpose. Accordingly, any such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate one year or ninety day warranty period. Scag's obligation under this warranty is strictly and exclusively limited to the repair or replacement of defective parts and Scag does not assume or authorize anyone to assume for them any other obligation. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Scag assumes no responsibility for incidental, consequential or other damages including, but not limited to, expense for gasoline, expense of delivering the mower to an Authorized Scag Service Dealer and expense of returning it to the owner, mechanic's travel time, telephone or telegram charges, rental of a like product during the time warranty repairs are being performed, travel, loss or damage to personal property, loss of revenue, loss of use of the mower, loss of time or inconvenience. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

© 2000
SCAG POWER EQUIPMENT
DIVISION OF METALCRAFT OF MAYVILLE, INC.

PART NO. 03079
PRINTED 12/99
PRINTED IN USA